



TECHNOLOGY BASED PACKAGING



Our innovative packages serve your great success

Bliss pack

Bliss
pack www.blisspack.com

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PRODUCT GUIDE

www.blisspack.com



PRODUCTS OF BLISSPACK



CHALLENGING TOMORROW, CREATIVE INNOVATION FOR THE WORLD

Blisspack is a R&D-oriented company that develops and studies blister packages, its packaging machines and freeze-drying products for cosmetics, toiletries and foods. An exclusive supplier of blister package and freeze-dried cosmetics for Korean market, Blisspack is also supplying to global brands all around the world. Blisspack is opening a new dimension beyond the existing packages with innovative blister packages and advanced freeze-drying technology. Blisspack's vision is to become a global leader of blister packages, freeze-drying solutions and to support customers to promote their value and notch.

ブリスパックは、研究開発を中心とする企業で化粧品、生活用品や食品用ブリスターパッケージとその包装設備、そして凍結乾燥製品を研究開発しています。韓国市場でブリスターパッケージと凍結乾燥製品の独占サプライヤーであるブリスパックは海外グローバルブランドにも供給をしており、クリエイティブなブリスターパッケージと凍結乾燥技術により、従来のパッケージと製品を超える新次元の製品を作り上げています。ブリスパックのビジョンは、ブリスターパッケージと凍結乾燥ソリューション分野をリードするグローバルリーダーになって、貴社の価

Blisspack's innovative packages and technology will help customers to become a high-quality brand and provide lots of benefits for your customers to take a step forward to purchase your products. Blisspack is here to help customers to develop more advanced personalized marketing and technical solutions to guide them to success. We promise to do our best with unwavering truthfulness anywhere around the world.

値を一段階アップさせることができるようサポートすることです。ブリスパックの革新的なパッケージおよび技術は、貴社を最高のブランドに生まれ返させ、貴社の顧客に購入決定をする上で一歩進められるよう多くの利点をお届けします。貴社をさらなる成功へと導く最先端のマーケティングおよびカスタムソリューションを開発できるようブリスパックが共に歩みます。ブリスパックは、世界のどこでも変わらぬ誠実さで、最善を尽くすことをお約束します。

Blister packages

OEM production on consignment of blister packages for cosmetics and toiletries.

Paper card type cosmetic samples

OEM production on consignment of blister packages for cosmetics, toiletries, households and etc.

Freeze-drying products

Formulation, bulk production and freeze-drying for cosmetics

Automatic blister packaging machine

Manufacture of fully automatic blister packaging and filling machinery.





R&D OF BLISSPACK

Carrying out continuous R&D investments that bringing cutting edge materials development, various technology and cosmetic development, Blisspack develops new products reflected needs from customers and introduce new products into market.

絶え間ないR&D（研究開発）への投資を基に、先端の新素材開発と多分野技術、そして化粧品開発など多方面に渡る開発・研究を通じて世界的な新製品をリリースし、顧客の要求を反映した高品質製品を開発します。

FILM Easy peel film Easy tear film Aroma permeable film Barrier film	CONVERTING Film laminating Distortion printing Other decorations	FABRICATION Pre-half cut Steel rule die cut Instant action blister : two component mix
MOLD Blister Injection molding Cutting tools Others	MATERIAL Natural hydro-gel	PACKAGE Sample card Prefilled syringe Air freshner blisters Pressure relief valve Eco-friendly package
APPLICATION Cosmetics - Facial - Make up - Hair & Body care - Perfumes Toiletries	MACHINERY Fully-automatic blister packaging machine Filling machine Other packaging machine Assembling line	FREEZE DRYING No preservative Highly active factors Tailor-made DIY cosmetics

PACKAGING TECHNOLOGY OF BLISSPACK

Filling Technology

Blisspack packaging can be filled with six different liquid types at the same time with contents ranging from 0.2~50cc at a wide range of viscosity of 1~100,000 cps.

0.2~50ccの充填範囲において、6種の異なる内容物を同時充填することができます。粘度範囲1~100,000cpsの様々な内容物を充填することが可能。

Web Converting Technology

The blister sheet can be printed on in 8 colors with distortion printing method and can be supplied in sheet and film form with a suitable barrier structure to meet the customer's requirements for both bulk and small runs. The blister sheet can be manufactured in a form which is almost the same shape and design as the product.

ディストーション印刷技法により8色までのシート印刷が可能。内容物の特性や顧客のニーズに応じ、多様な遮断性のシートを組合せ、供給することができます。本製品の形状・デザインにほぼ一致したプリスターの製造が可能。

Easy-peel Film Technology

The lid film on containers can easily peel-off with less power and excellent sealing properties at the same time. 優れた密閉性を持ちながら、少ない力で蓋を剥がすことができます。Peel-off Openingのプリスターに適用される。

Fabrication Technology

The specially designed Half-cut line which enables easy opening of the break-off blister packages is suitable for packaging of low viscosity contents. The perforated line which has a beautiful appearance enables the separation of containers by tearing easily.

特殊デザインシステムによるHalf-cut LineはプリスターのBreak-off Openingを可能にし、低粘度内容物用プリスターに最適。きれいな仕上がりの切取り線(perforated line)により、容器同士を簡単に引き離し、分離することができます。

Mold Technology

A beautiful design of packaging can be obtained from relatively low mold cost will very effective in marketing. 美麗な形状のパッケージをデザインし、なおエコノミックな金型費用により大きなマーケティング効果を期待することができます。

Package Design

We have been recognized for competence and quality at various packaging awards around the world. 海外の各種パッケージアワードではっきりと頭角を現し、実力と品質が認められました。





Freeze Dried Cosmetics

This is a solid cosmetic product that has been freeze-dried to create a low-moisture, preservative-free formula that can retain the effectiveness of active and functional ingredients. It contains ingredients required by customers and the suitable formula for freeze dried cosmetics will be recommended.

1. It can be stored in dry condition so unstable ingredient in liquid solution can be compounded In the formula.
2. Preservatives can be controlled in very small amount.
3. It differentiates itself from existing cosmetics by appearance and conception.

製品を急速に凍結して、低水分の防腐剤を使わない処方では有効成分と機能成分の効果を維持できる固形化粧品です。お客様の求める成分を基に、凍結乾燥に適した処方を提案致します。

1. 乾燥状態で保存できるため、溶液状態では不安定な原料を安心して処方に配合することができます。
2. 防腐剤の濃度を微量に押さえることができます。
3. 外観や概念において、既存の化粧品との差別化が可能です。



- **What are freeze-dried cosmetics?**
Low-moisture solid cosmetics without preservatives that have been freeze-dried to retain the effectiveness of active and functional ingredients.

- **Benefits of freeze-dried cosmetics**
 - ⇒ New technology achieving that active ingredients for whitening and wrinkle-free are freeze-dried and stabilized in the product and the purity and potency of highly functional ingredients are brought to the highest level.
 - ⇒ Free of skin irritating substances such as preservatives, mineral oil, silicone, synthetic oil, ethanol, artificial fragrance, and chemical additives.
 - ⇒ New concept in DIY cosmetic that are formulated by each consumer right before their use so as to use only the freshest products.
 - ⇒ Specially designed tailor-made products to fit the needs of each customer.

- **凍結乾燥化粧品とは?**
製品を急速凍結し、防腐剤を使用せずに有効成分と機能性成分の効果を保つことができる低水分の固形化粧品

- **凍結乾燥化粧品のメリット**
 - ⇒ 美白、しわ改善、そして肌活性成分を凍結乾燥して製品を安定化させ、高機能性成分の純度と力価を最高の状態に引き上げる技術
 - ⇒ 防腐剤、ミネラルオイル、シリコン、合成オイル、エタノール、合成香料、添加剤など肌に有害な成分を使用しない化粧品
 - ⇒ 常に新鮮で新しい製品を使えるよう、消費者が使用直前に作る新概念のDIY化粧品
 - ⇒ 顧客のニーズに合った機能性を加えることができることに特化したtailor-made製品



CONTENTS TECHNOLOGY OF BLISSPACK

Blisspack provides customers with global total solution ranging from ingredients development, formula development, packaging development, quality assurance to shipment for cosmetics. Blisspack actively supports brand products development and production through the advanced unique technology and makes constant efforts to satisfy the customers from all over the world.

ブリスパックは化粧品分野の内容物製造、処方開発、パッケージ開発、品質管理そして出荷に至るまでグローバルトータルソリューションを提供致します。ブリスパック固有の技術を通じて、ブランド製品開発および生産を積極的にサポートし、全世界顧客の満足のために絶えず努力しています。

Production

Production facilities has been equipped in accordance with 1000 class clean room. And it is also equipped with suitable facilities for flexible manufacturing system for from small quantity batch production to mass production.

1000 Class Clean Room規定に合う生産設備を備えています。また、多品種少量生産から大量生産に至るまで適する設備を保有しています。

Cosmetic Products

Basic cosmetics, Freeze-dried cosmetics, Make up, Hair care, Body care and Perfumes. 基礎化粧品、凍結乾燥化粧品、色物化粧品、ヘアケア製品、ボディケア製品、香水。



QUALITY OF BLISSPACK

We have a strict quality control system for instilling trust in our clients by analyzing and controlling the safety, effectiveness, and stability of all processes from development, production and all the way to shipment.

クライアントとの信頼のために徹底した品質システムを備えて、開発段階から生産、出荷まですべての工程の安全性、有効性、安定性などを分析および管理しています。

NOBLE
QUALITY
ASSURANCE

- CGMP Certification
- ISO 9001, 22716 Certification (SGS Korea Co., Ltd.)
- QA Training & Education
- Complete Manufacturing Process
- High Products Quality
- Compliance to Agreed Specification
- Customer-Friendly
- Noble Reputation

CUSTOMER'S
IMPRESSION



R&D AND MANUFACTURING PROCESS

Standardized cutting edge quality control system, excellent R&D staff 1000 class clean room and production facilities make it possible for Blisspack to provide products and service in accordance with global standards.

Development request ➡ Business consultation (R&D: Ingredient development and proposal & Package development : Package development proposal) ➡ Design development and sample production ➡ Production schedule and sales strategy confirmation ➡ Evaluation & confirmation ➡ Contents and subsidiary material confirmation ➡ Production ➡ Q.C ➡ Shipment

標準化された品質管理システムと優秀な研究陣、1000 Class Clean Roomと生産設備などでグローバル基準に合う製品とグローバル サービスを提供致します。

顧客開発依頼 ➡ R&D (研究開発) : 内容物開発および方向性の提案&/パッケージ開発/パッケージ開発提案 ➡ デザイン開発および サンプル生産 ➡ 生産計画および販売戦略設定 ➡ 品評および承認 ➡ 内容物および副資材入庫 ➡ 生産 ➡ Q.C ➡ 出荷



PRODUCT GUIDE

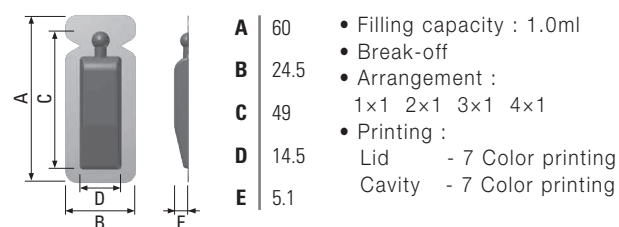


Bliss
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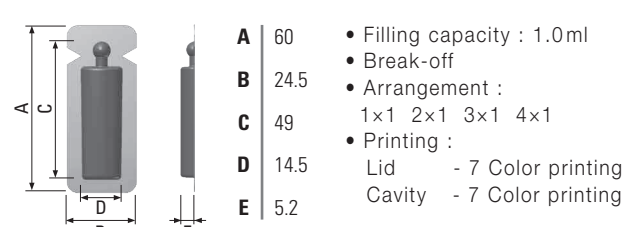




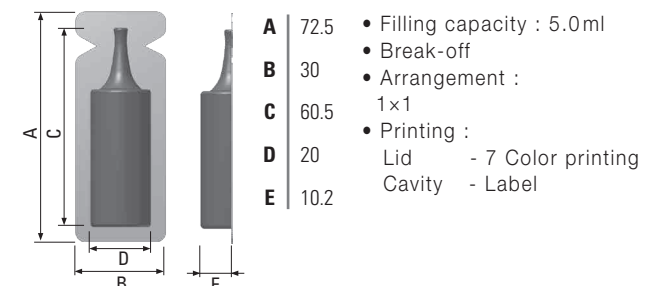
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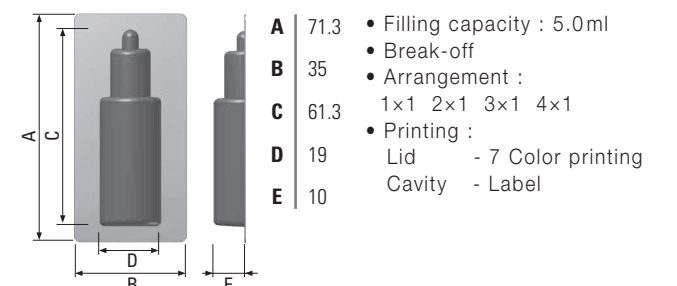
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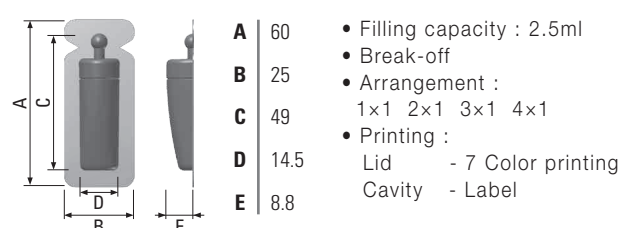
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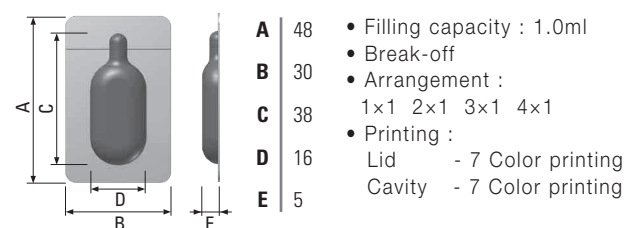
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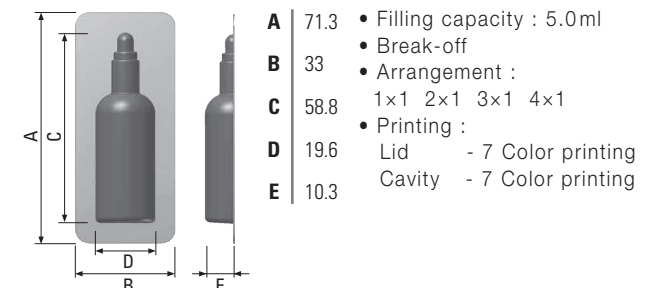
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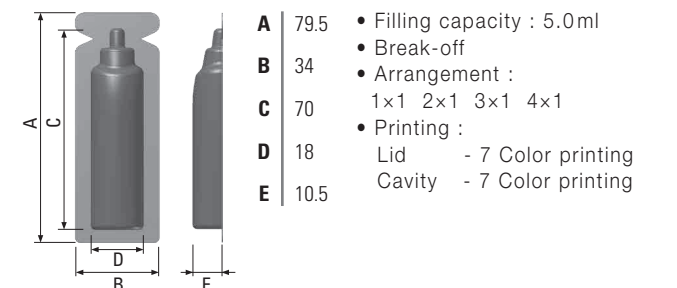
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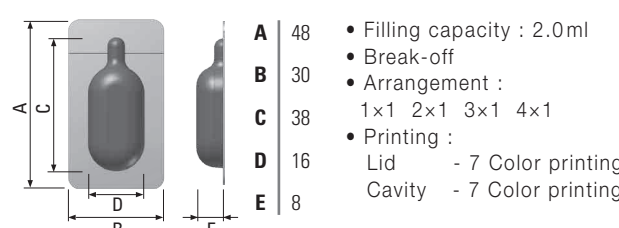
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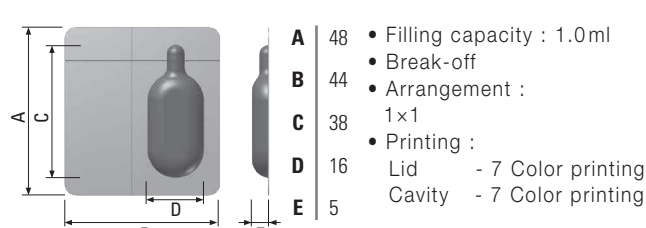
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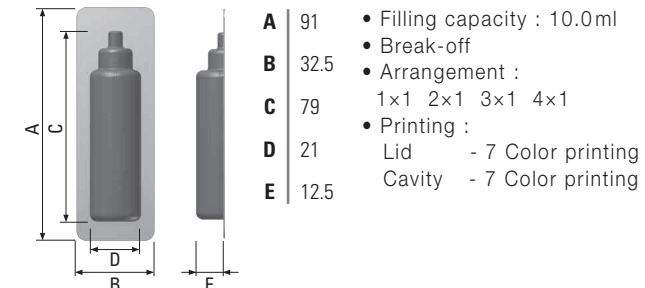
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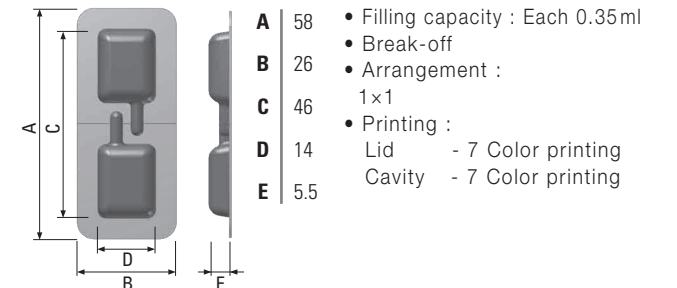
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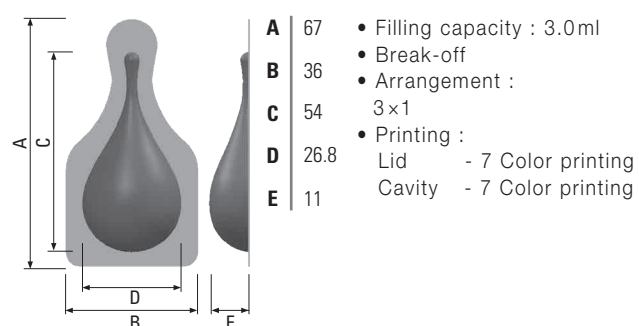


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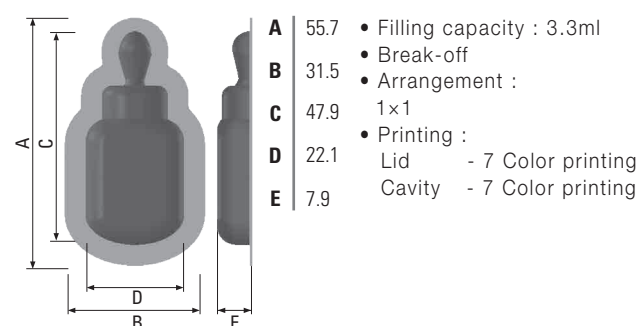




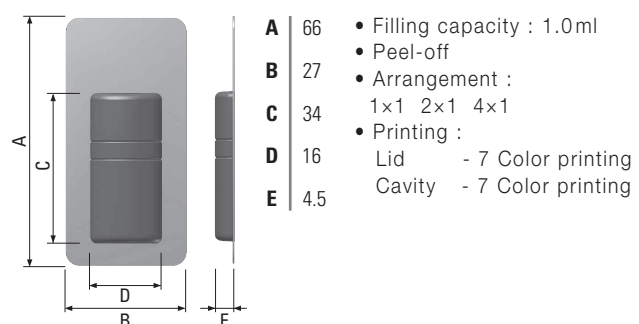
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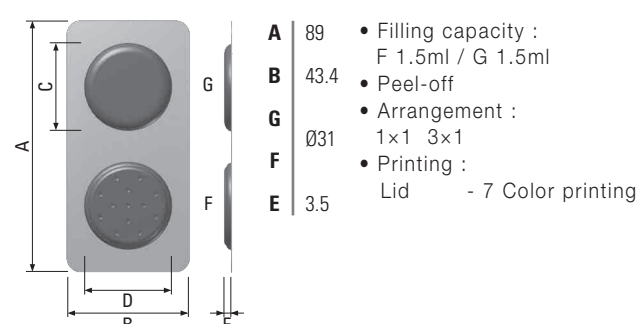
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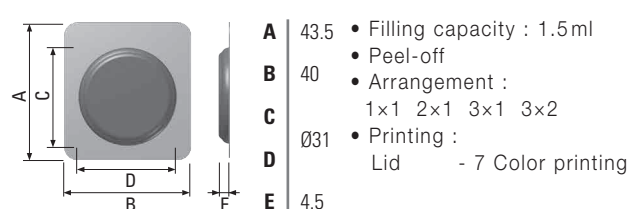
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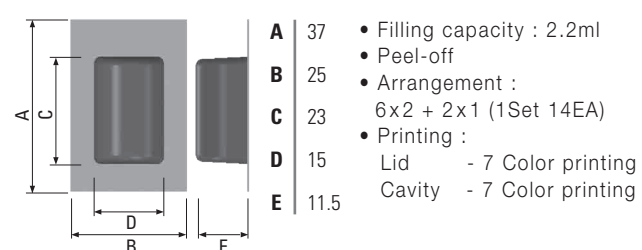
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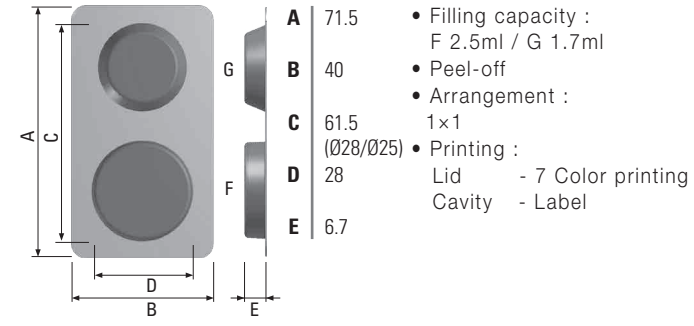
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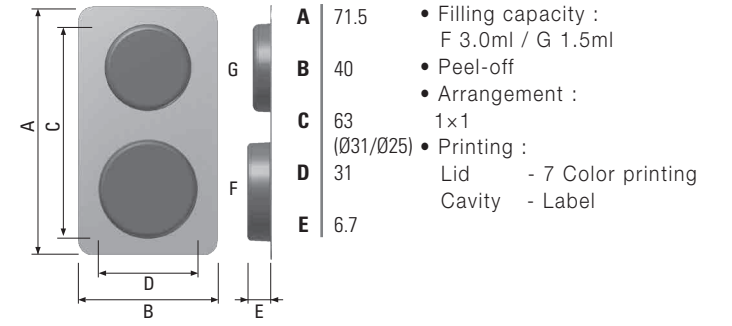
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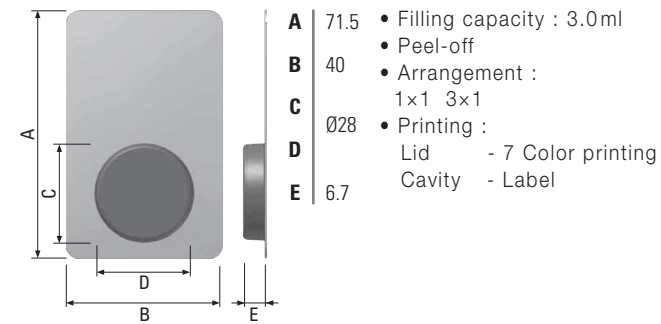
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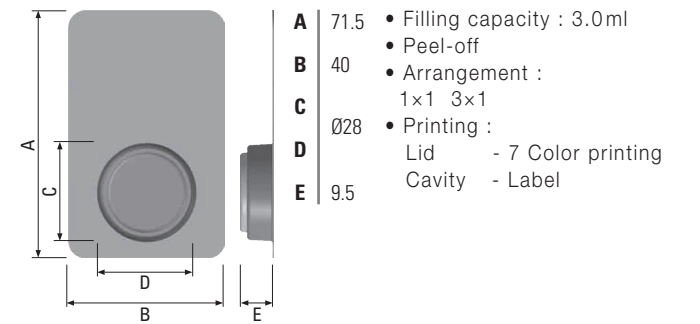
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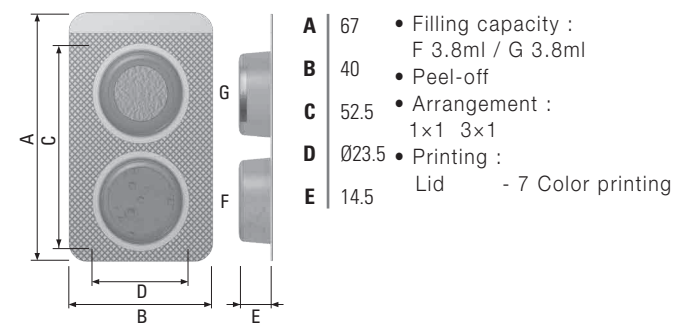
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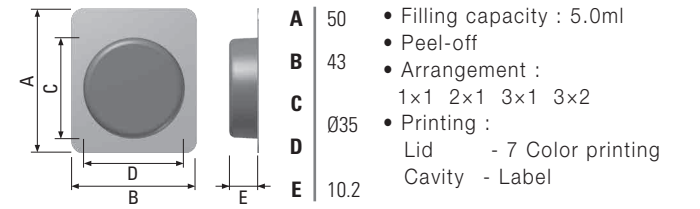
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P028-09(Coin Mask)



P015(LG)-12





P019(AP)-16

	A	28.5	• Filling capacity : 0.4ml
	B	25.5	• Peel-off
	C	17	• Arrangement : 1x1 2x1 3x1 4x1
	D	18.1	• Printing : Lid - 7 Color printing
	E	11.5	

P029(AP)-12

	A	48.5	• Filling capacity : 1.0ml
	B	35	• Peel-off
	C	Ø20.5	• Arrangement : 1x1 2x1 3x1 4x1
	D		• Printing : Lid - 7 Color printing
	E	4.3	Cavity - 7 Color printing

P011(AP)-12

	A	48.5	• Filling capacity : 1.0ml
	B	35	• Peel-off
	C	Ø20.5	• Arrangement : 1x1 1x2 3x1 3x2 2x2
	D		• Printing : Lid - 7 Color printing
	E	4.2	

P011A(AP)-12

	A	48.5	• Filling capacity : 2.0ml
	B	35	• Peel-off
	C	Ø20.5	• Arrangement : 1x1 1x2 3x1 3x2 2x2
	D		• Printing : Lid - 7 Color printing
	E	9.3	

P011C(AP)-12

	A	35	• Filling capacity : 2.0ml
	B	35	• Peel-off
	C	20	• Arrangement : 1x1
	D	20	• Printing : Lid - 7 Color printing
	E	12.5	

P011B(AP)-12

	A	39	• Filling capacity : 2.7ml
	B	45	• Peel-off
	C	Ø20.5	• Arrangement : 1x1 1x2 3x1 3x2
	D		• Printing : Lid - 7 Color printing
	E	13.5	

P011-24

	A	33	• Filling capacity : 0.3ml
	B	25	• Peel-off
	C	Ø13.3	• Arrangement : 1x1 2x1 3x1 4x1
	D		• Printing : Lid - 7 Color printing
	E	4.3	Cavity - 7 Color printing

P011A-24

	A	33	• Filling capacity : 0.3ml
	B	25	• Peel-off
	C	Ø12.5	• Arrangement : 1x1 2x1 3x1 3x2 4x1
	D		• Printing : Lid - 7 Color printing
	E	4.5	Cavity - 7 Color printing

P005(LG)-12

	A	36	• Filling capacity : 0.45ml
	B	25	• Peel-off
	C	Ø15.5	• Arrangement : 1x1 2x1 3x1 4x1
	D		• Printing : Lid - 7 Color printing
	E	4.8	Cavity - 7 Color printing

P010(AP)-12

	A	33	• Filling capacity : 0.6ml
	B	25	• Peel-off
	C	17.5	• Arrangement : 2x1
	D	17.5	• Printing : Lid - 7 Color printing
	E	6.0	

P017-24

	A	100	• Filling capacity : 0.2ml
	B	80	• Peel-off
	C	Ø10	• Arrangement : 1x1 2x1 3x1 3x2 4x1 4x2 4x3
	D		• Printing : Lid - 7 Color printing
	E	5	Cavity - 7 Color printing

P017A-24

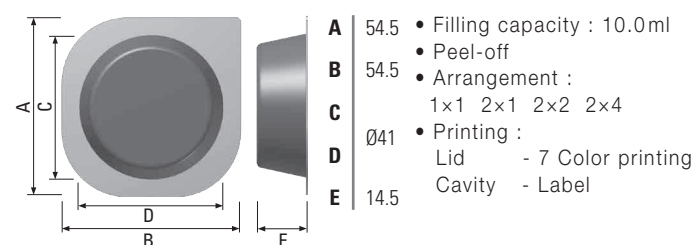
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	B	80	• Peel-off
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	D		• Printing : Lid - 7 Color printing
	E	6	Cavity - 7 Color printing

P027-12

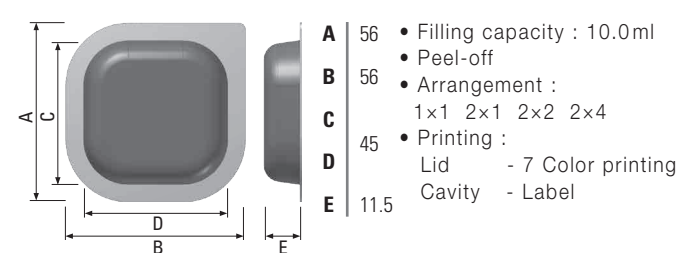
	A	33	• Filling capacity : 0.3ml
	B	25	• Peel-off
	C	20	• Arrangement : 1x1 2x1
	D	10	• Printing : Lid - 7 Color printing
	E	3.6	Cavity - 7 Color printing



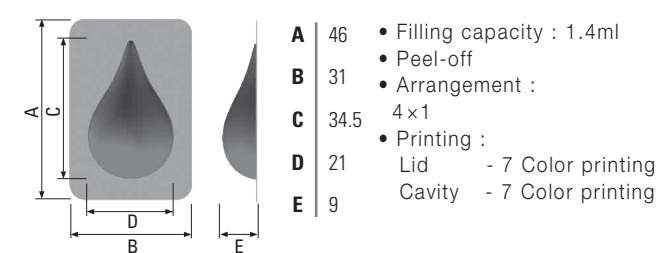
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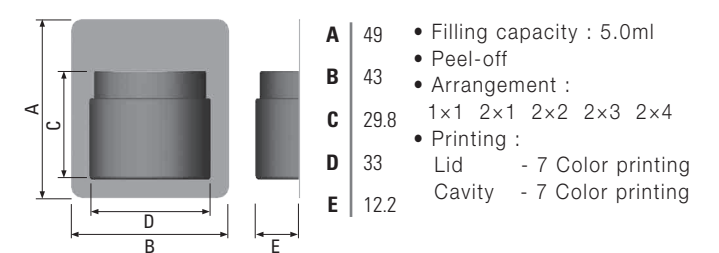
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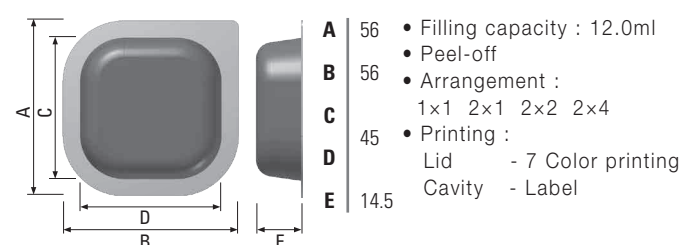
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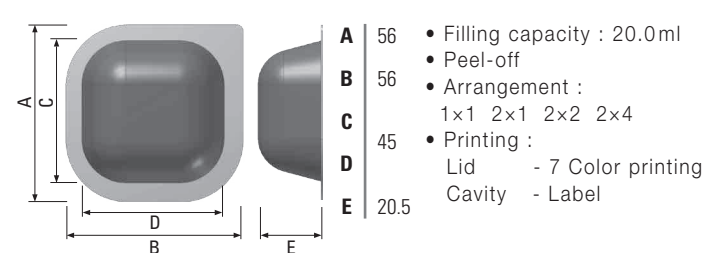
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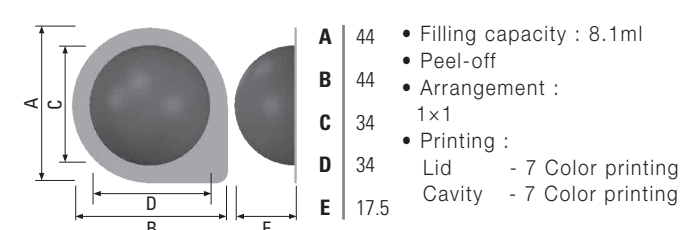
P009-08



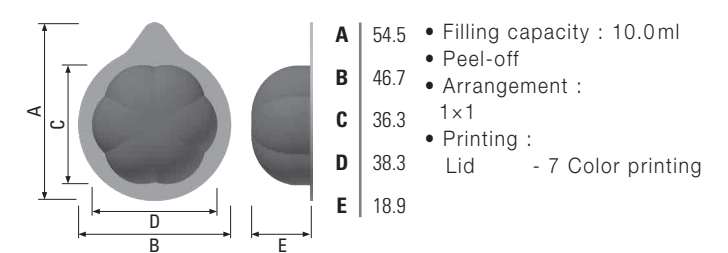
P009A-08



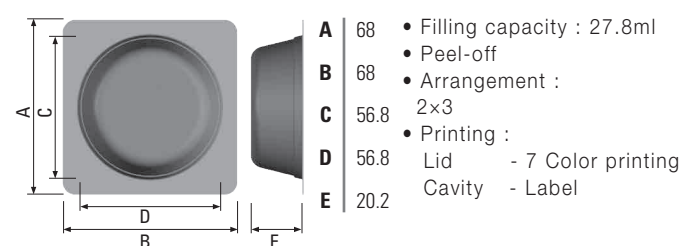
P038(AP)-12



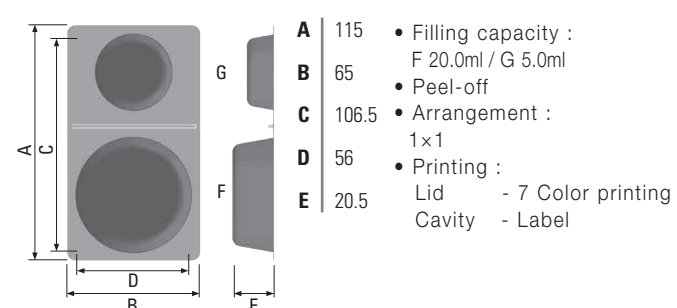
P002A-08



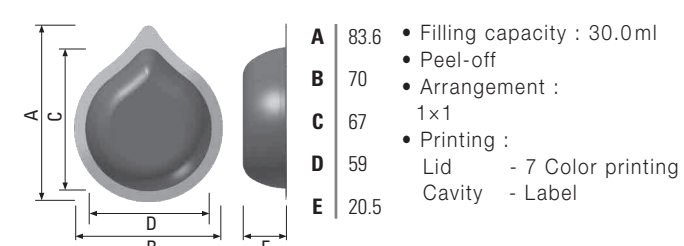
P014-06



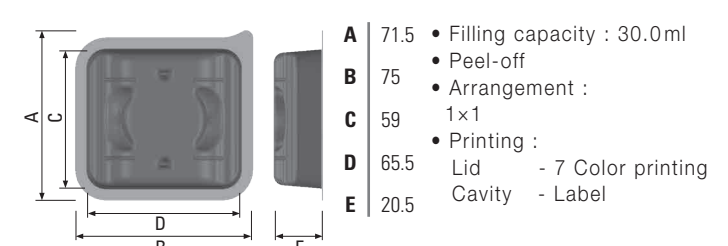
P013-03



P001(HA)-06

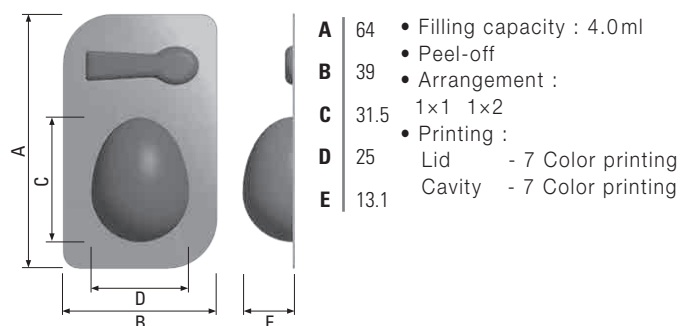


P019-06(Coin Mask)

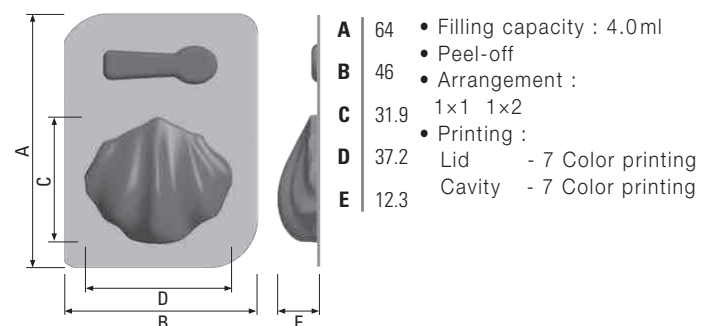




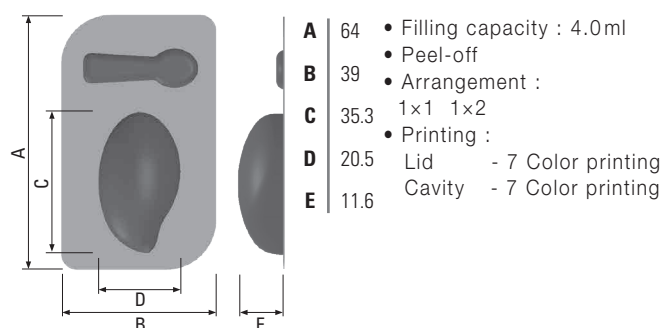
P040-08



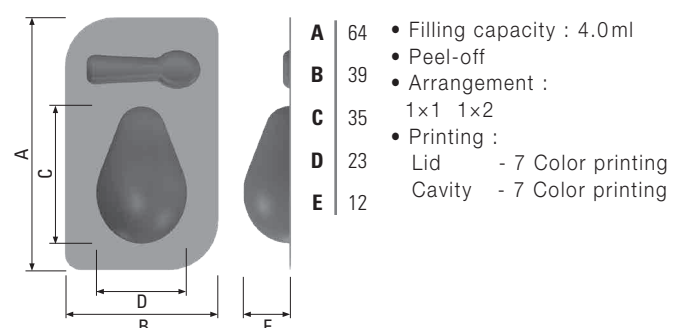
P041-08



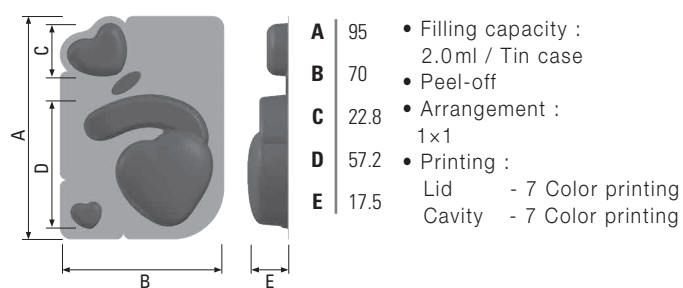
P038-02



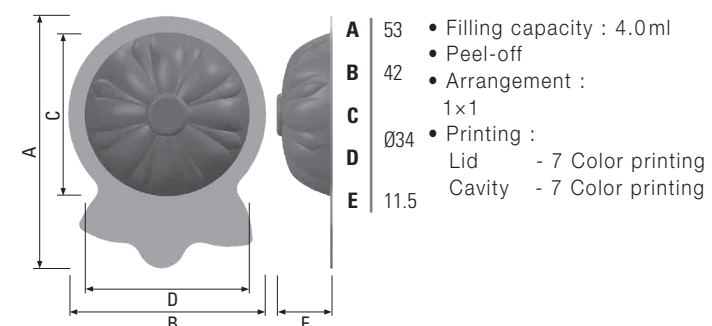
P114-08



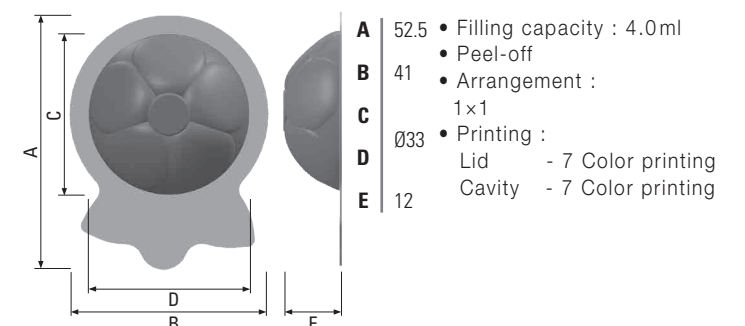
P034-06



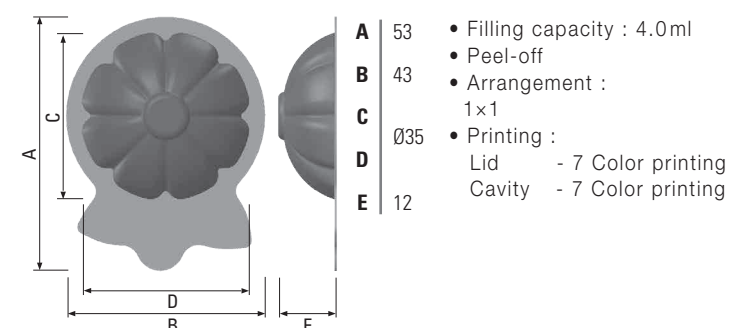
P042-03



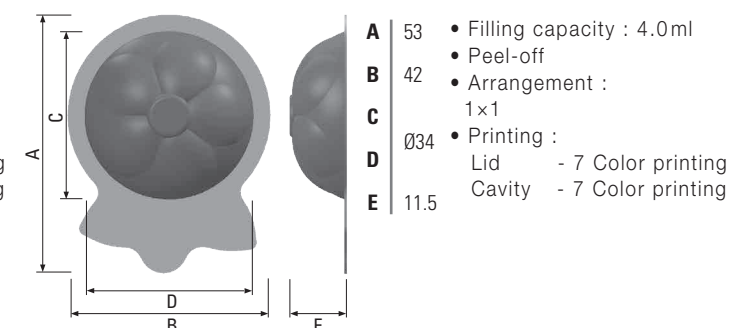
P042-03



P042-03

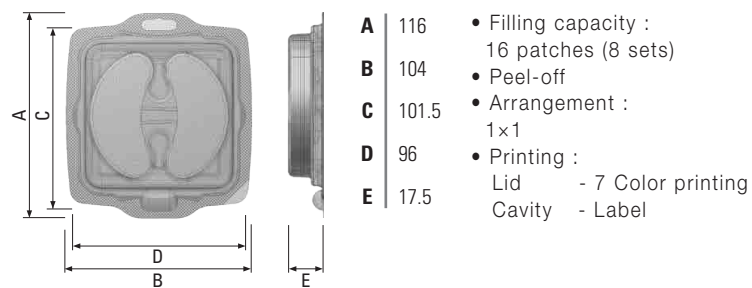


P042-03

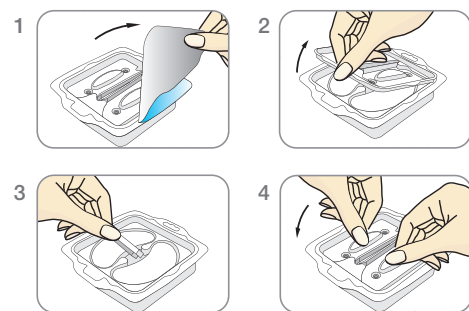




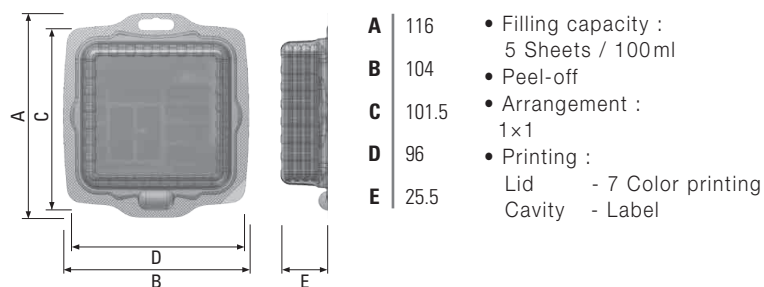
P029A-04 (Re-sealable Blister – Eye Gel Patches)



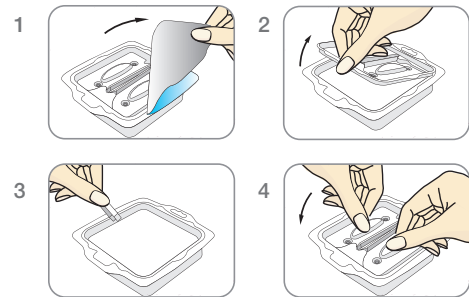
How to use



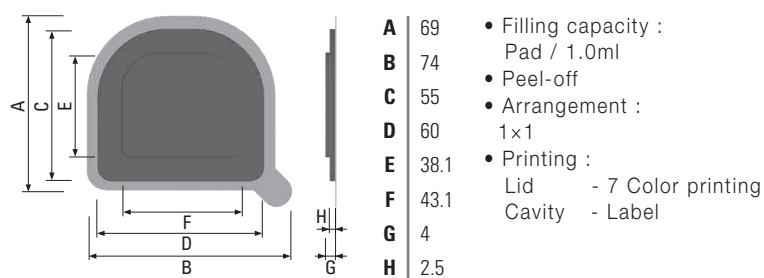
P029B-04 (Re-sealable Blister – Mask Sheets)



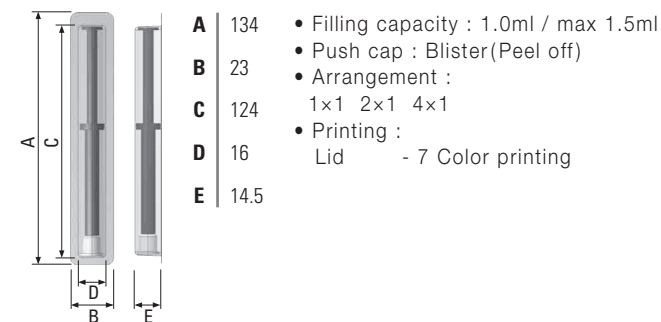
How to use



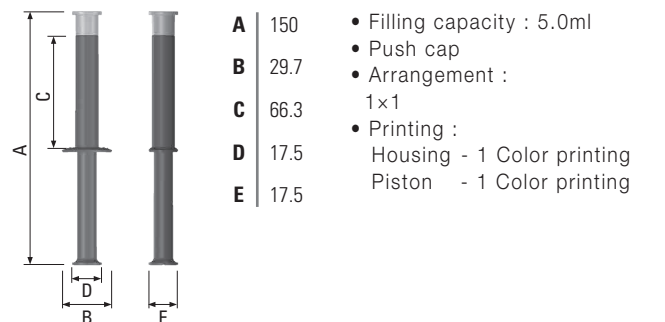
P001(MS)-09



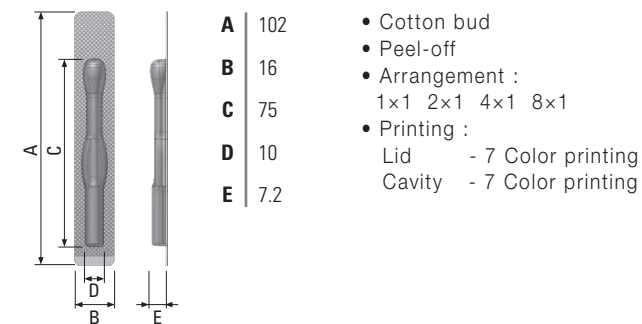
P012-08



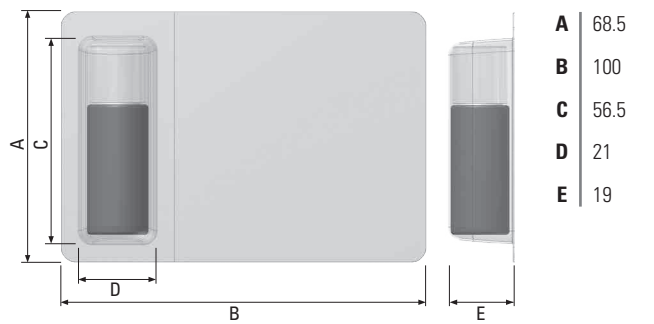
5ml Injection



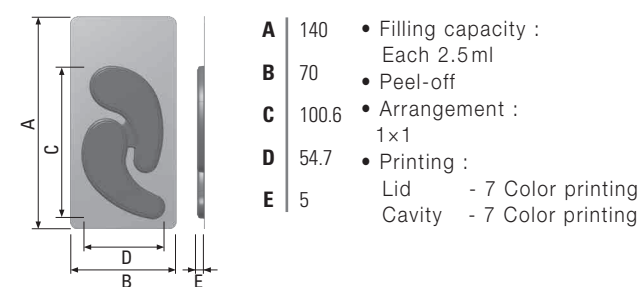
P026-16



P022-04

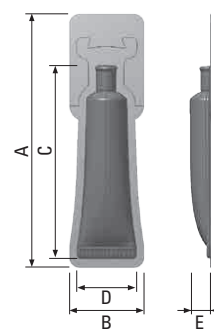


P015-03

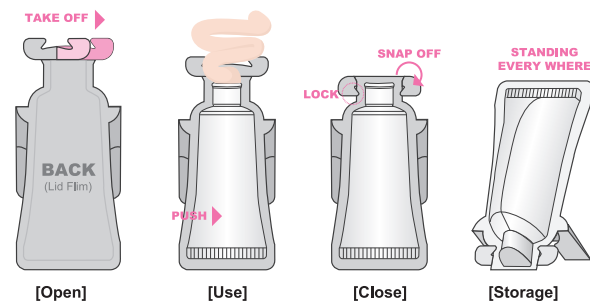




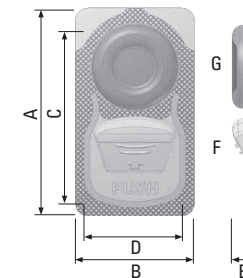
M025-08



- | | | |
|----------|-----|----------------------------|
| A | 108 | • Filling capacity : 5.0ml |
| B | 33 | • Multi use |
| C | 82 | • Arrangement : |
| | | 1x1 2x1 3x1 4x1 |
| D | 25 | • Printing : |
| E | 9 | Lid - 7 Color printing |
| | | Cavity - 7 Color printing |

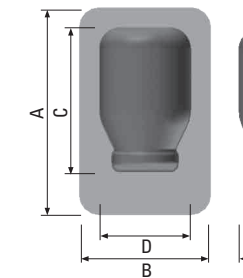


A016A-09(Instant Action Blister-Essence Powder)



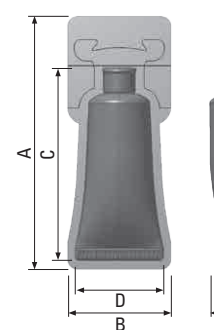
- | | | |
|----------|-----|------------------------|
| A | 67 | • Filling capacity : |
| B | 38 | F 1.0ml / G 2.9ml |
| C | 48 | • Action |
| D | 28 | • Arrangement : |
| E | 8.5 | 1x1 3x1 |
| | | • Printing : |
| | | Lid - 7 Color printing |

A106-12



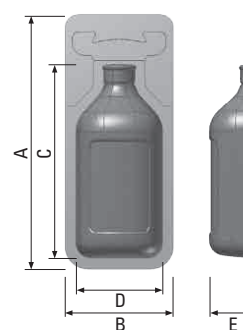
- | | | |
|----------|------|----------------------------|
| A | 51.1 | • Filling capacity : 3.0ml |
| B | 32.4 | • Action |
| C | 35.6 | • Arrangement : |
| D | 22.5 | 1x1 |
| E | 9.7 | • Printing : |
| | | Lid - 7 Color printing |
| | | Cavity - 7 Color printing |

M024-06



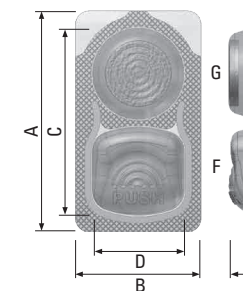
- | | | |
|----------|------|-----------------------------|
| A | 108 | • Filling capacity : 12.0ml |
| B | 44 | • Multi use |
| C | 82 | • Arrangement : |
| | | 1x1 2x1 3x1 |
| D | 37 | • Printing : |
| E | 13.2 | Lid - 7 Color printing |
| | | Cavity - 7 Color printing |

M023-06



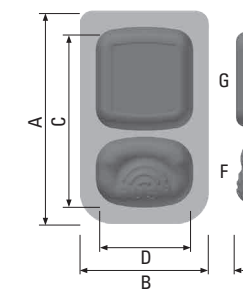
- | | | |
|----------|------|-----------------------------|
| A | 106 | • Filling capacity : 25.0ml |
| B | 44 | • Multi use |
| C | 78.5 | • Arrangement : |
| | | 1x1 2x1 3x1 |
| D | 35 | • Printing : |
| E | 19 | Lid - 7 Color printing |
| | | Cavity - 7 Color printing |

A016-09(Instant Action Blister-Coin Mask)



- | | | |
|----------|------|------------------------|
| A | 67 | • Filling capacity : |
| B | 38 | F 4.4ml / G 4.4ml |
| C | 57 | • Action |
| D | 28 | • Arrangement : |
| E | 12.8 | 1x1 3x1 |
| | | • Printing : |
| | | Lid - 7 Color printing |

A033-09(Instant Action Blister-Essence Powder)



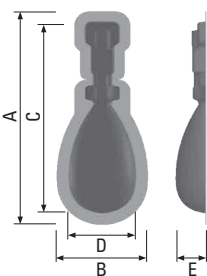
- | | | |
|----------|----|------------------------|
| A | 66 | • Filling capacity : |
| B | 40 | F 4.0ml / G 8.0ml |
| C | 56 | • Action |
| D | 30 | • Arrangement : |
| E | 14 | 1x1 3x1 |
| | | • Printing : |
| | | Lid - 7 Color printing |



Our innovative packages serve your great success

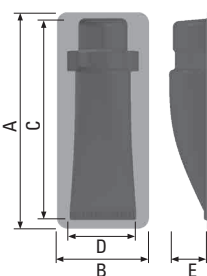
Bliss
pack
www.blisspack.com

I030-12



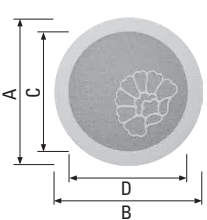
- | | | |
|----------|------|----------------------------|
| A | 72 | • Filling capacity : 3.0ml |
| B | 30.8 | • Injection |
| C | 64.5 | • Arrangement : |
| | | 1x1 |
| D | 22.7 | • Printing : |
| E | 10.7 | Lid - 7 Color printing |

I046-06



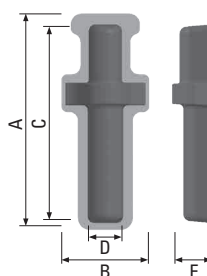
- | | | |
|----------|------|------------------------------|
| A | 102 | • Applying capacity : 15.0ml |
| B | 43.5 | • Injection |
| C | 95.5 | • Arrangement : |
| | | 1x1 |
| D | 34 | • Printing : |
| E | 18.2 | Lid - 7 Color printing |

BPW P001(Powder)



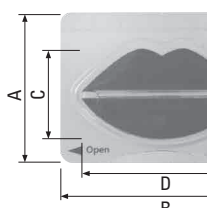
- | | | |
|----------|--|----------------------------------|
| A | | • Applying capacity : 0.1~0.12ml |
| B | | • Peel-off (Label) |
| C | | • Dimensions (mm) : |
| | | Customer's requirements |
| D | | • Arrangement : |
| | | 1x1 2x1 2x2 2x4 |
| E | | • No. of Contents : |
| | | up to 4 Colors |
| | | • Printing : |
| | | Out / Inner Surface -Off-set, |
| | | Silk printing, Hot stamping & |
| | | Film laminate |

I044-06



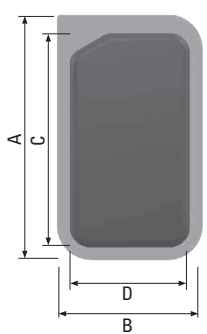
- | | | |
|----------|------|----------------------------|
| A | 92 | • Filling capacity : 3.5ml |
| B | 38 | • Injection |
| C | 83.5 | • Arrangement : |
| | | 1x1 |
| D | 15 | • Printing : |
| E | 16.7 | Lid - 7 Color printing |
| | | Cavity - 7 Color printing |

BLS L002(Lip Card)



- | | | |
|----------|--|------------------------------|
| A | | • Applying capacity : 0.05ml |
| B | | • Formed PET cover |
| C | | • Dimensions (mm) : 57x42 |
| D | | • Arrangement : |
| | | 1x1 |
| E | | • No. of Contents : |
| | | up to 4 Colors |
| | | • Printing : |
| | | Out Surface - Off-set |

P001(DY) -09(Aroma Permeable Blister-Air Freshener)



- | | | |
|----------|------|----------------------------|
| A | 57.3 | • Filling capacity : 2.5ml |
| B | 34 | • Peel-off |
| C | 50 | • Arrangement : |
| | | 1x1 |
| D | 27 | • Printing : |
| E | 3.8 | Lid - 7 Color printing |