



TECHNOLOGY BASED PACKAGING



Our innovative packages serve your great success

Bliss
pack

Bliss
pack www.blisspack.com

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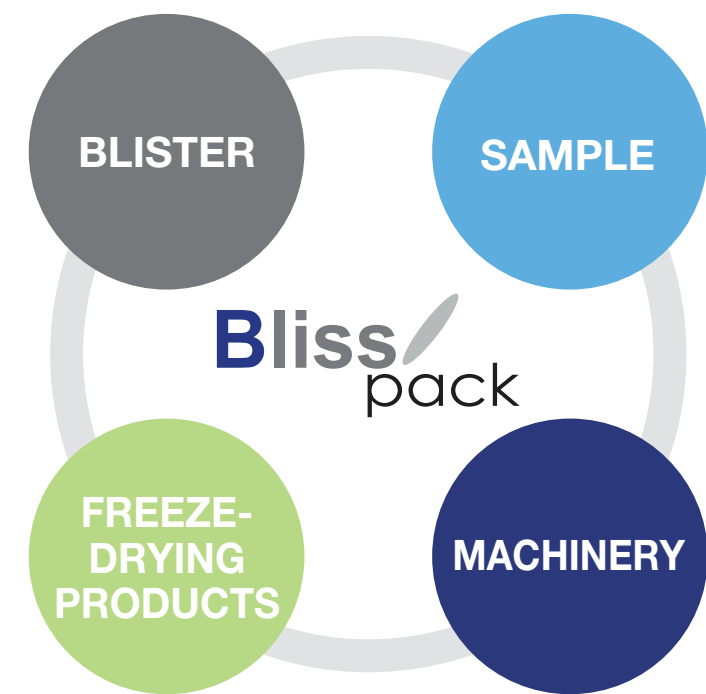
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PRODUCT GUIDE

www.blisspack.com



PRODUCTS OF BLISSPACK



CHALLENGING TOMORROW, CREATIVE INNOVATION FOR THE WORLD

Blisspack is a R&D-oriented company that develops and studies blister packages, its packaging machines and freeze-drying products for cosmetics, toiletries and foods. An exclusive supplier of blister package and freeze-dried cosmetics for Korean market, Blisspack is also supplying to global brands all around the world. Blisspack is opening a new dimension beyond the existing packages with innovative blister packages and advanced freeze-drying technology. Blisspack's vision is to become a global leader of blister packages, freeze-drying solutions and to support customers to promote their value and notch.

Blisspack作为一家研究开发为中心的公司，主要研究、开发，化妆品、生活用品、食品的泡罩包装和包装设备、及冻干产品。在韩国市场，Blisspack已经垄断泡罩包装和冻干产品，同时供应全球性品牌。通过创新的泡罩包装和冻干技术，超越了现有的包装产品，开拓了新一代的包材领域。Blisspack前景是引导、解决泡罩包装和冻干技术领域的全球领先企业，从而帮助贵公司进一步提升价值和市场地位。

Blisspack's innovative packages and technology will help customers to become a high-quality brand and provide lots of benefits for your customers to take a step forward to purchase your products. Blisspack is here to help customers to develop more advanced personalized marketing and technical solutions to guide them to success. We promise to do our best with unwavering truthfulness anywhere around the world.

Blisspack创新包装技术促使贵司成为最佳品牌，并为了满足顾客购买需求，我们会把产品优点最大化。为了促进贵司走向成功尖端营销及开发、定制解决方案，Blisspack会伴随相伴。我们承诺，无论在全世界任何地方都会以无私的真诚，尽全力做好每一件事情。

Blister packages

OEM production on consignment of blister packages for cosmetics and toiletries.

Paper card type cosmetic samples

OEM production on consignment of blister packages for cosmetics, toiletries, households and etc.

Freeze-drying products

Formulation, bulk production and freeze-drying for cosmetics

Automatic blister packaging machine

Manufacture of fully automatic blister packaging and filling machinery.





R&D OF BLISSPACK

Carrying out continuous R&D investments that bringing cutting edge materials development, various technology and cosmetic development, Blisspack develops new products reflected needs from customers and introduce new products into market.

通过在R&D上不断的投资为基础，开发尖端新素材与多元化的技术以及化妆品领域上的研发，研究，率先推出世界级新产品和符合顾客需求的高品质产品。

FILM Easy peel film Easy tear film Aroma permeable film Barrier film	CONVERTING Film laminating Distortion printing Other decorations	FABRICATION Pre-half cut Steel rule die cut Instant action blister : two component mix
MOLD Blister Injection molding Cutting tools Others	MATERIAL Natural hydro-gel	PACKAGE Sample card Prefilled syringe Air freshner blisters Pressure relief valve Eco-friendly package
APPLICATION Cosmetics - Facial - Make up - Hair & Body care - Perfumes Toiletries	MACHINERY Fully-automatic blister packaging machine Filling machine Other packaging machine Assembling line	FREEZE DRYING No preservative Highly active factors Tailor-made DIY cosmetics

PACKAGING TECHNOLOGY OF BLISSPACK

Filling Technology

Blisspack packaging can be filled with six different liquid types at the same time with contents ranging from 0.2~50cc at a wide range of viscosity of 1~100,000 cps.

Blisspack可以同时灌装0.2~50cc 6种不同的液态内容物，还可灌装 1~100,000 cps的粘度范围广泛的内容物。

Web Converting Technology

The blister sheet can be printed on in 8 colors with distortion printing method and can be supplied in sheet and film form with a suitable barrier structure to meet the customer's requirements for both bulk and small runs. The blister sheet can be manufactured in a form which is almost the same shape and design as the product.

弧面印刷技术可以在包材上印刷8种颜色，根据内容物的特性和客户的要求，可以供应不同阻隔要求的多层组合材料。并且可以制作与成品外形几乎一致的泡罩产品。

Easy-peel Film Technology

The lid film on containers can easily peel-off with less power and excellent sealing properties at the same time. 容器的盖膜用较小的力即可剥开，同时具有优秀的气密性，非常适合于剥开方式开封的产品。

Fabrication Technology

The specially designed Half-cut line which enables easy opening of the break-off blister packages is suitable for packaging of low viscosity contents. The perforated line which has a beautiful appearance enables the separation of containers by tearing easily.

由特殊的设计系统作成齿线使泡罩可以用掰断的方式开封，特别适合于低粘度的内容物泡罩。有着美观的撕裂线使容器容易撕开并分离。

Mold Technology

A beautiful design of packaging can be obtained from relatively low mold cost will very effective in marketing. 可以带来美丽的外观包装，相对较低的模具费用对于市场营销具有重要的作用。

Package Design

We have been recognized for competence and quality at various packaging awards around the world. 在海外各种包装设计大赛中崭露头角，其实力与品质以获得认可。





CONTENTS TECHNOLOGY OF BLISSPACK

Blisspack provides customers with global total solution ranging from ingredients development, formula development, packaging development, quality assurance to shipment for cosmetics. Blisspack actively supports brand products development and production through the advanced unique technology and makes constant efforts to satisfy the customers from all over the world.

我司(Blisspack)在 化妆品领域里 从内容物的制造, 处方的开发, 包装开发, 品质管理到发货提供 尖端的解决方案。通过 我司(Blisspack)固有的技术 支持品牌产品的开发及生产。为满足全球客户的需求而不断努力。

Production

Production facilities has been equipped in accordance with 1000 class clean room. And it is also equipped with suitable facilities for flexible manufacturing system for from small quantity batch production to mass production.

竭力构建 符合1000级洁净室(1000 Class Clean Room)的生产设备。拥有 符合多品种少量生产的设备及大量生产的设备。

Cosmetic Products

Basic cosmetics, Freeze-dried cosmetics, Make up, Hair care, Body care and Perfumes.

基础化妆品, 冷冻干燥 化妆品, 彩妆, 洗发用品, 沐浴用品, 香水。

Freeze Dried Cosmetics

This is a solid cosmetic product that has been freeze-dried to create a low-moisture, preservative-free formula that can retain the effectiveness of active and functional ingredients. It contains ingredients required by customers and the suitable formula for freeze dried cosmetics will be recommended.

1. It can be stored in dry condition so unstable ingredient in liquid solution can be compounded In the formula.
2. Preservatives can be controlled in very small amount.
3. It differentiates itself from existing cosmetics by appearance and conception.

产品急速冷冻后形成低水份无防腐剂配方, 保持了有效成分和功能性成分的原有效果的固态化妆品。可提供 客户想含有成分的 适合冻结干燥的处方。

1. 因为 以干燥状态来保存, 所以 液体状态下不安定的 原料也可以放心使用到配方中。
2. 微量抑制防腐剂的浓度。
3. 在外观和概念上可以与一般化妆品区分。



- **What are freeze-dried cosmetics?**
Low-moisture solid cosmetics without preservatives that have been freeze-dried to retain the effectiveness of active and functional ingredients.
- **Benefits of freeze-dried cosmetics**
 - ⇒ New technology achieving that active ingredients for whitening and wrinkle-free are freeze-dried and stabilized in the product and the purity and potency of highly functional ingredients are brought to the highest level.
 - ⇒ Free of skin irritating substances such as preservatives, mineral oil, silicone, synthetic oil, ethanol, artificial fragrance, and chemical additives.
 - ⇒ New concept in DIY cosmetic that are formulated by each consumer right before their use so as to use only the freshest products.
 - ⇒ Specially designed tailor-made products to fit the needs of each customer.
- **什么是冷冻干燥化妆品**
将产品急速冷冻保持有效成分和功能性成分效果的低水份固态化妆品
- **冷冻干燥化妆品的优点**
 - ⇒ 美白、抗皱成分和皮肤活性成分经过冷冻干燥稳定产品性能, 最大限度提升高性能成分的纯度和力价。
 - ⇒ 是不含防腐剂、矿物油脂、硅、合成油脂、乙醇、人工香精、化学添加剂等皮肤有害成分的 化妆品。
 - ⇒ 消费者在使用前亲手制作, 每天都可以使用新鲜产品的新概念DIY化妆品。
 - ⇒ 按照顾客不同的要求提供订制化产品。





QUALITY OF BLISSPACK

We have a strict quality control system for instilling trust in our clients by analyzing and controlling the safety, effectiveness, and stability of all processes from development, production and all the way to shipment.

为了取得客户的信赖, 我们拥有完善的品质管理系统。从产品开发阶段到生产、出货的所有工序都保证安全、有效、稳定的进行分析及管理。

NOBLE
QUALITY
ASSURANCE

- CGMP Certification
- ISO 9001, 22716 Certification (SGS Korea Co., Ltd.)
- QA Training & Education
- Complete Manufacturing Process
- High Products Quality
- Compliance to Agreed Specification
- Customer-Friendly
- Noble Reputation

CUSTOMER'S
IMPRESSION



R&D AND MANUFACTURING PROCESS

Standardized cutting edge quality control system, excellent R&D staff 1000 class clean room and production facilities make it possible for Blisspack to provide products and service in accordance with global standards.

Development request ➡ Business consultation (R&D: Ingredient development and proposal & Package development : Package development proposal) ➡ Design development and sample production ➡ Production schedule and sales strategy confirmation ➡ Evaluation & confirmation ➡ Contents and subsidiary material confirmation ➡ Production ➡ Q.C ➡ Shipment

以标准化的品质管理系统 及 优秀的研发团队, 1000级洁净室(1000 Class Clean Room)和生产设备, 提供符合国际品质的产品和服务。

顾客开发和跟踪 ➡ R&D : 内容物的开发及方向的建议&包装的开发: 包装开发建议 ➡ 产品设计开发及样品制作 ➡ 生产计划和销售战略 ➡ 评估及认可 ➡ 内容物及辅材的入库 ➡ 生产 ➡ 检查(Q.C) ➡ 出货



PRODUCT GUIDE

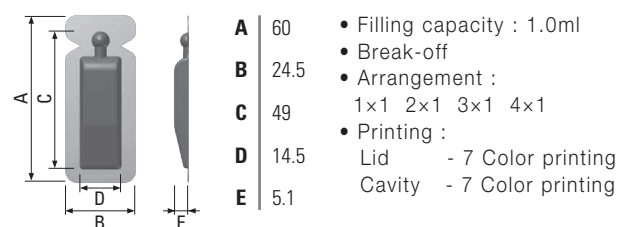


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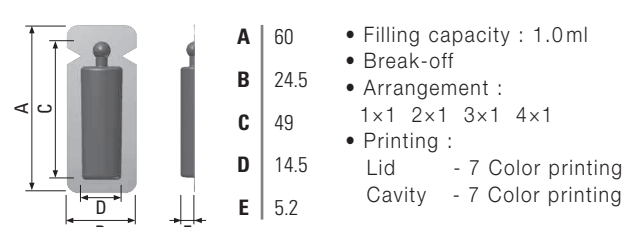




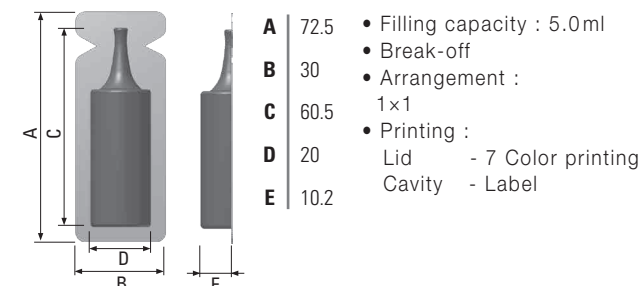
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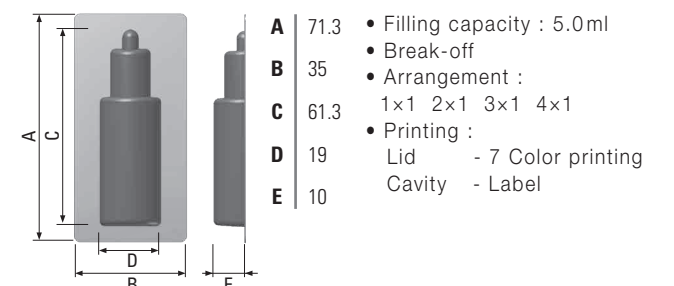
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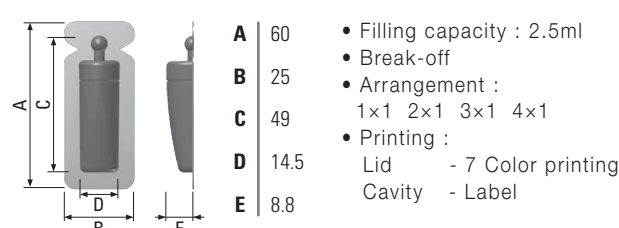
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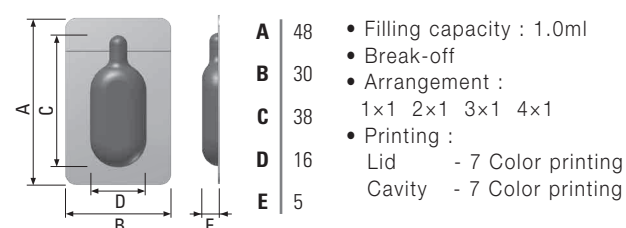
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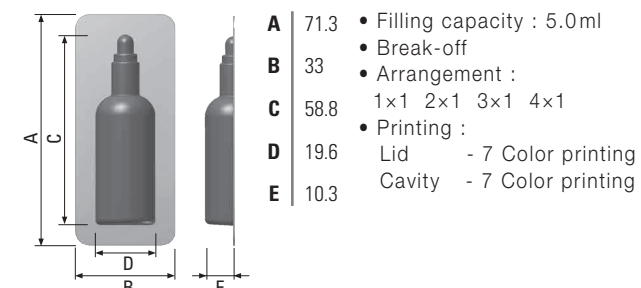
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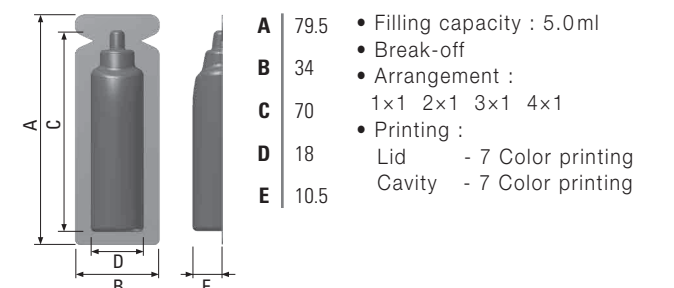
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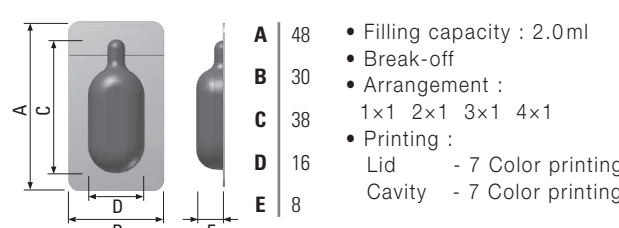
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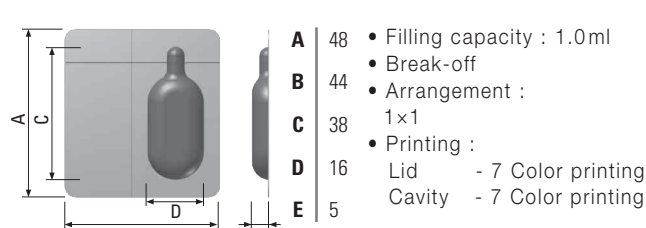
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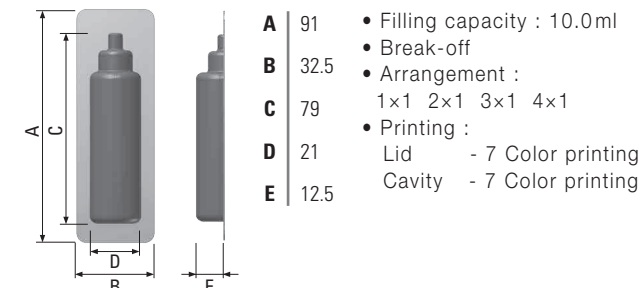
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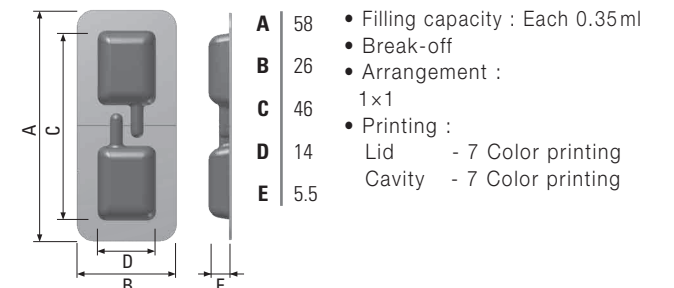
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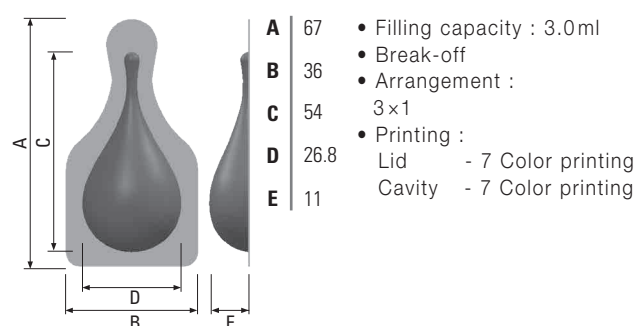


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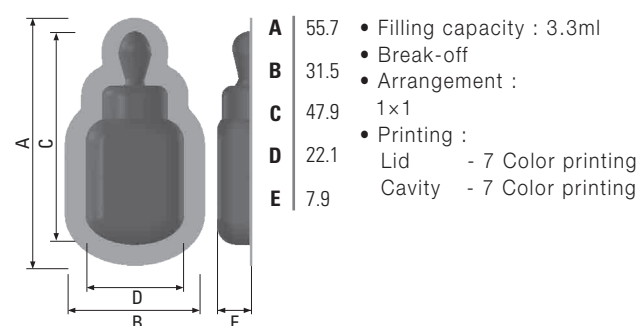




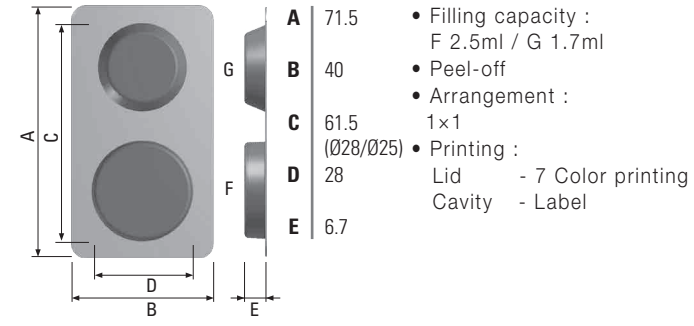
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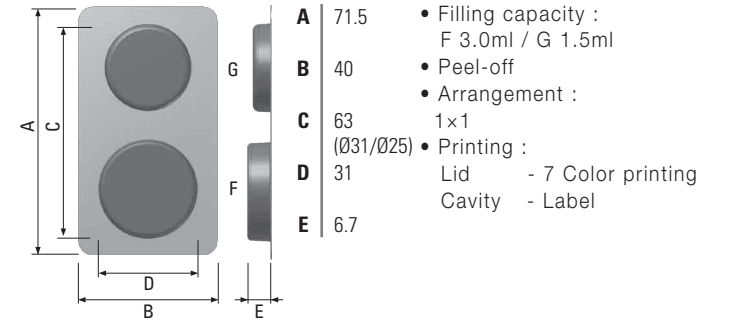
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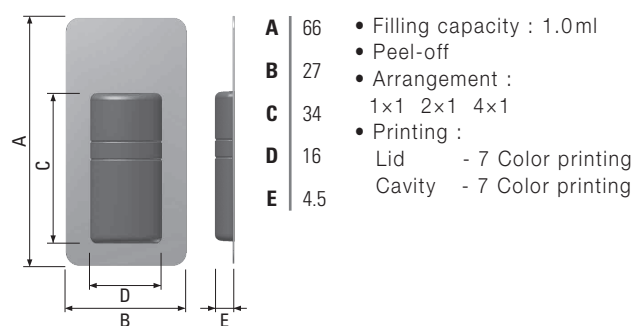
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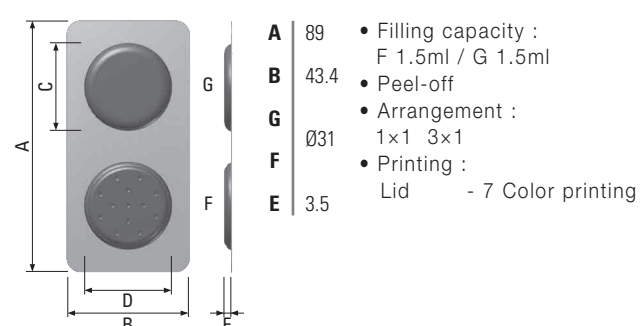
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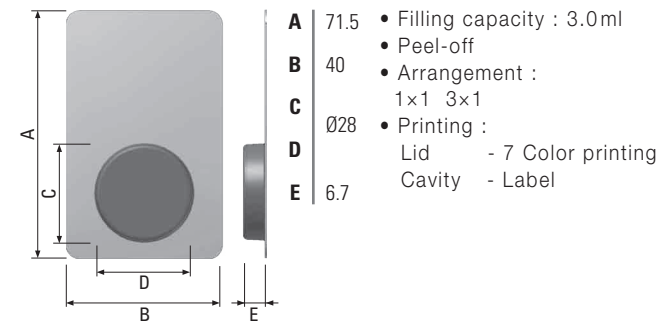
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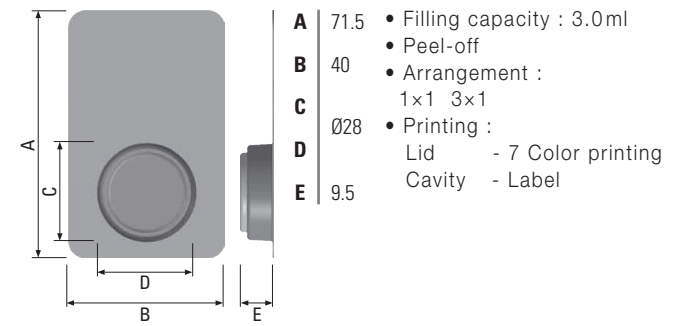
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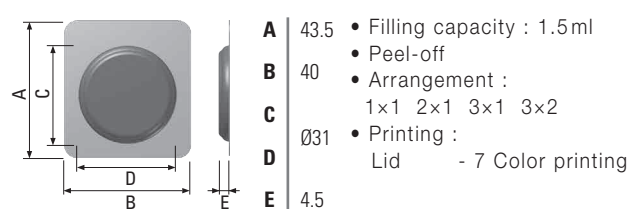
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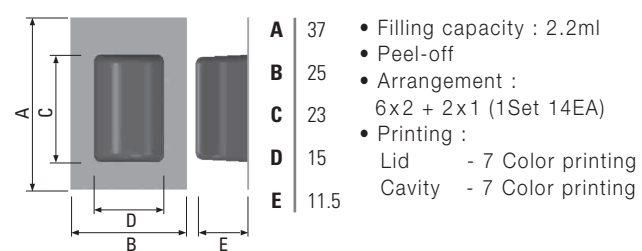
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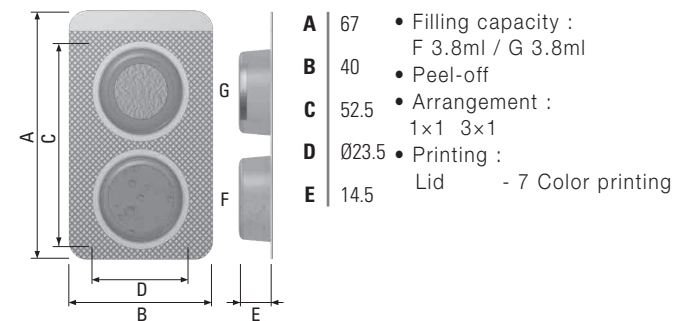
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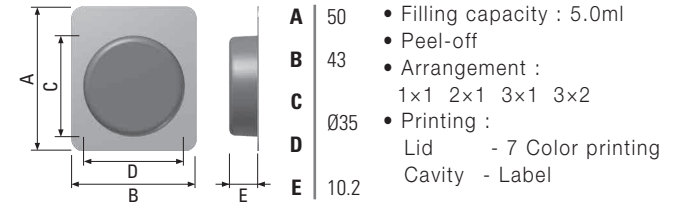
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P028-09(Coin Mask)



P015(LG)-12





P019(AP)-16

	A	28.5	• Filling capacity : 0.4ml
	B	25.5	• Peel-off
	C	17	• Arrangement : 1x1 2x1 3x1 4x1
	D	18.1	• Printing : Lid - 7 Color printing
	E	11.5	

P029(AP)-12

	A	48.5	• Filling capacity : 1.0ml
	B	35	• Peel-off
	C	Ø20.5	• Arrangement : 1x1 2x1 3x1 4x1
	D		• Printing : Lid - 7 Color printing
	E	4.3	Cavity - 7 Color printing

P011(AP)-12

	A	48.5	• Filling capacity : 1.0ml
	B	35	• Peel-off
	C	Ø20.5	• Arrangement : 1x1 1x2 3x1 3x2 2x2
	D		• Printing : Lid - 7 Color printing
	E	4.2	

P011A(AP)-12

	A	48.5	• Filling capacity : 2.0ml
	B	35	• Peel-off
	C	Ø20.5	• Arrangement : 1x1 1x2 3x1 3x2 2x2
	D		• Printing : Lid - 7 Color printing
	E	9.3	

P011C(AP)-12

	A	35	• Filling capacity : 2.0ml
	B	35	• Peel-off
	C	20	• Arrangement : 1x1
	D	20	• Printing : Lid - 7 Color printing
	E	12.5	

P011B(AP)-12

	A	39	• Filling capacity : 2.7ml
	B	45	• Peel-off
	C	Ø20.5	• Arrangement : 1x1 1x2 3x1 3x2
	D		• Printing : Lid - 7 Color printing
	E	13.5	

P011-24

	A	33	• Filling capacity : 0.3ml
	B	25	• Peel-off
	C	Ø13.3	• Arrangement : 1x1 2x1 3x1 4x1
	D		• Printing : Lid - 7 Color printing
	E	4.3	Cavity - 7 Color printing

P011A-24

	A	33	• Filling capacity : 0.3ml
	B	25	• Peel-off
	C	Ø12.5	• Arrangement : 1x1 2x1 3x1 3x2 4x1
	D		• Printing : Lid - 7 Color printing
	E	4.5	Cavity - 7 Color printing

P005(LG)-12

	A	36	• Filling capacity : 0.45ml
	B	25	• Peel-off
	C	Ø15.5	• Arrangement : 1x1 2x1 3x1 4x1
	D		• Printing : Lid - 7 Color printing
	E	4.8	Cavity - 7 Color printing

P010(AP)-12

	A	33	• Filling capacity : 0.6ml
	B	25	• Peel-off
	C	17.5	• Arrangement : 2x1
	D	17.5	• Printing : Lid - 7 Color printing
	E	6.0	

P017-24

	A	100	• Filling capacity : 0.2ml
	B	80	• Peel-off
	C	Ø10	• Arrangement : 1x1 2x1 3x1 3x2 4x1 4x2 4x3
	D		• Printing : Lid - 7 Color printing
	E	5	Cavity - 7 Color printing

P017A-24

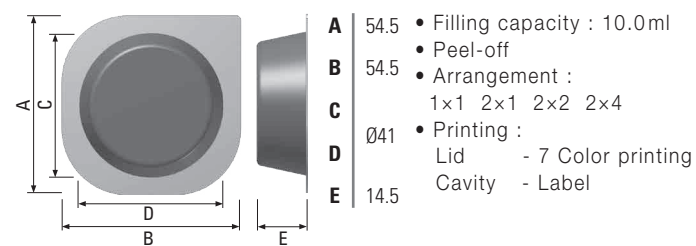
	A	100	• Filling capacity : 0.2ml
	B	80	• Peel-off
	C	Ø10	• Arrangement : 4x1 4x2 4x3
	D		• Printing : Lid - 7 Color printing
	E	6	Cavity - 7 Color printing

P027-12

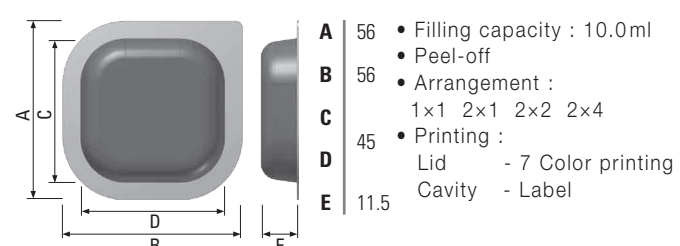
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	B	25	• Peel-off
	C	20	• Arrangement : 1x1 2x1
	D	10	• Printing : Lid - 7 Color printing
	E	3.6	Cavity - 7 Color printing



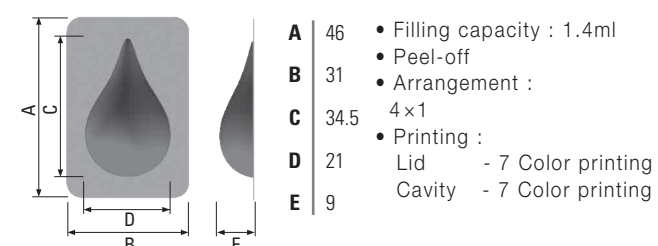
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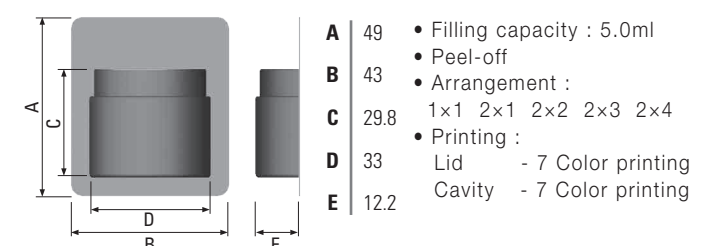
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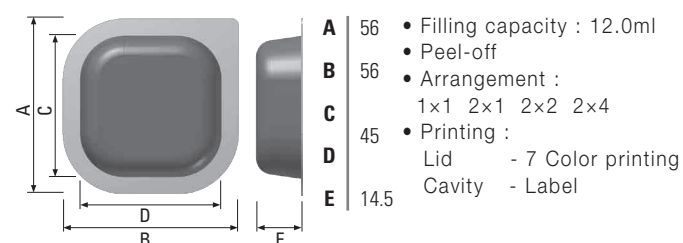
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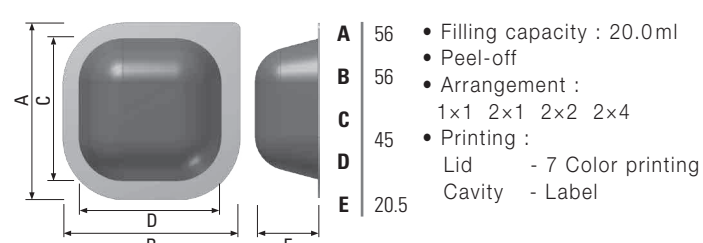
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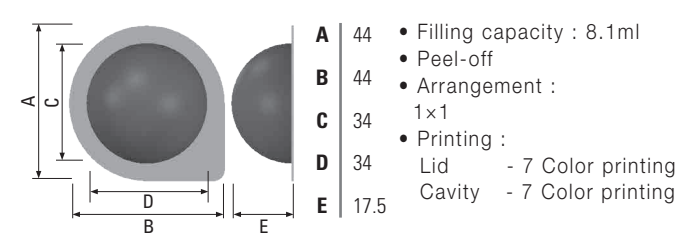
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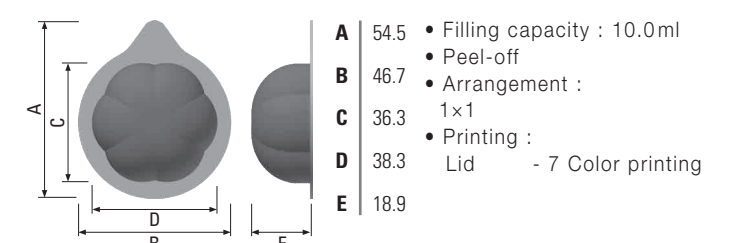
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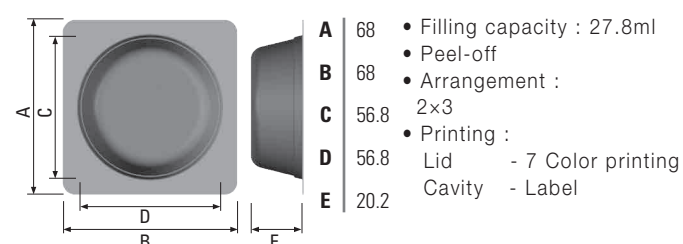
P038(AP)-12



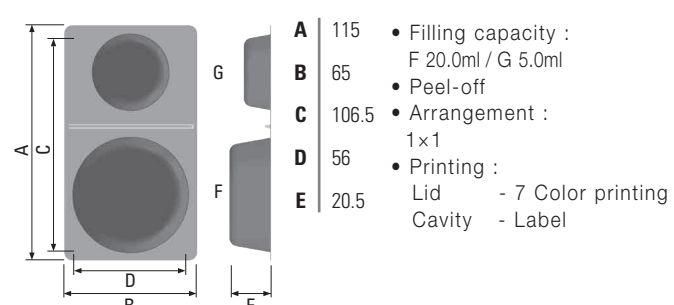
P002A-08



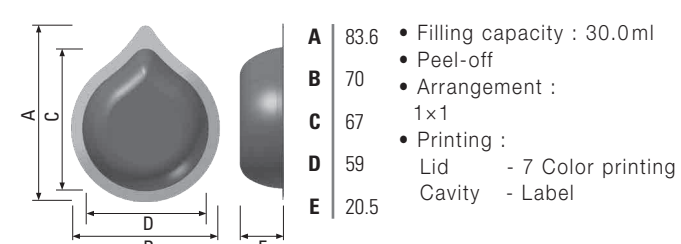
P014-06



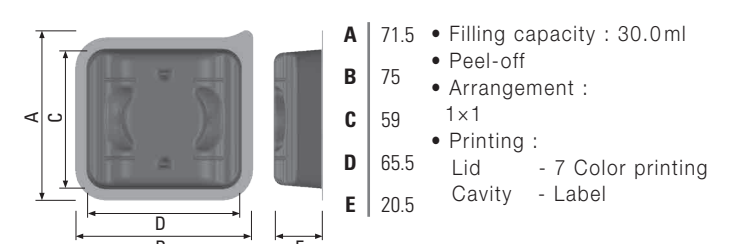
P013-03



P001(HA)-06

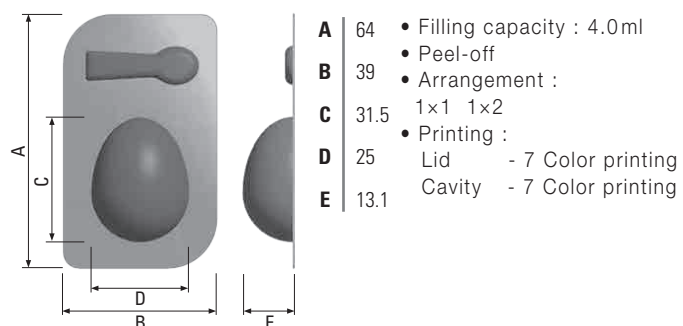


P019-06(Coin Mask)

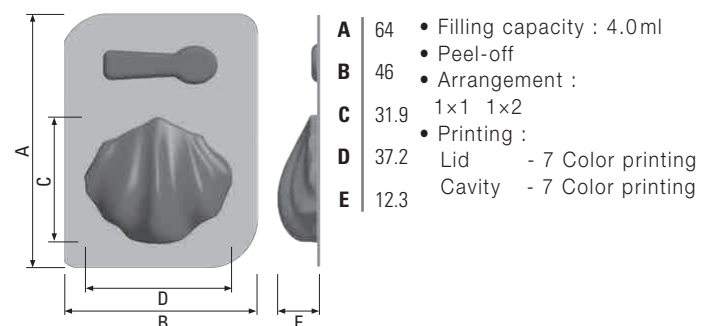




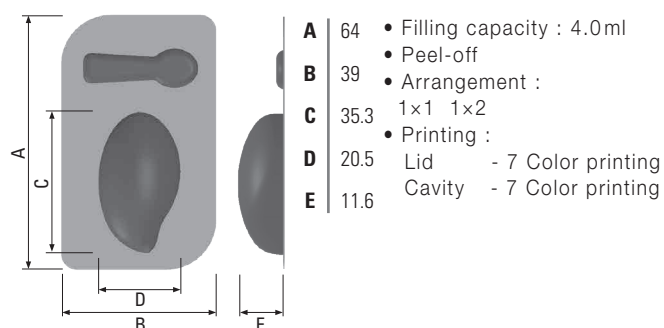
P040-08



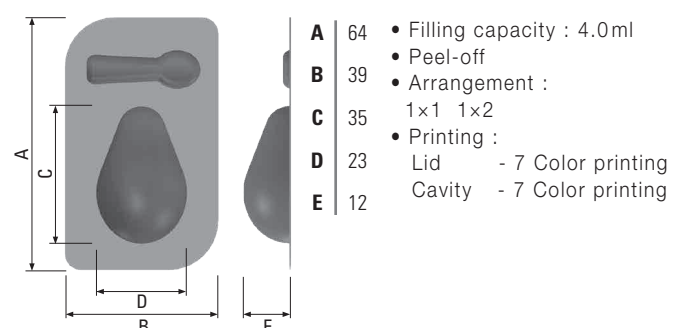
P041-08



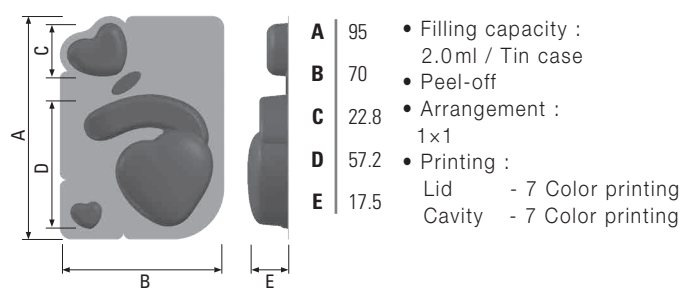
P038-02



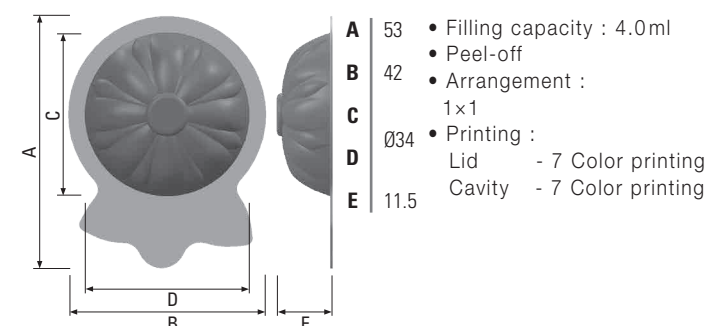
P114-08



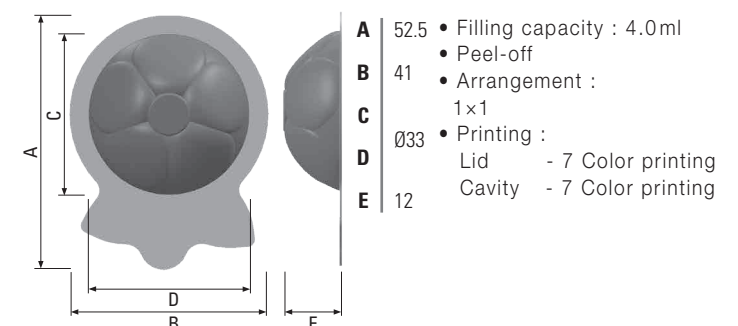
P034-06



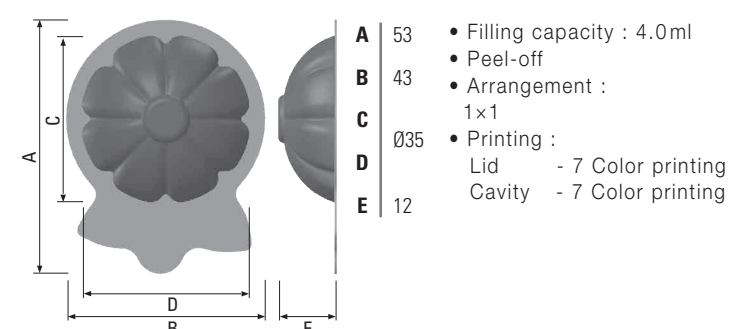
P042-03



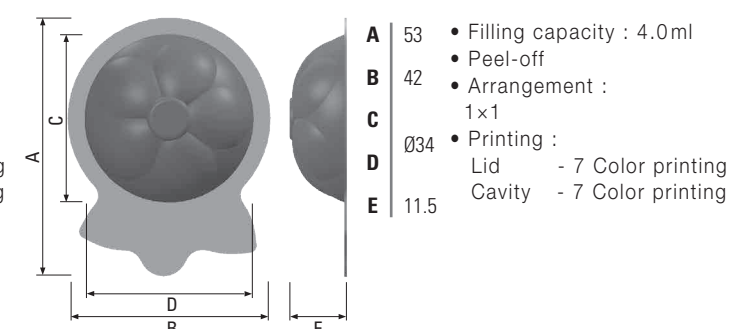
P042-03



P042-03

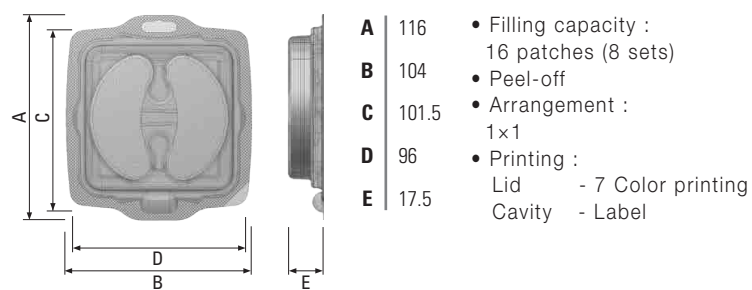


P042-03

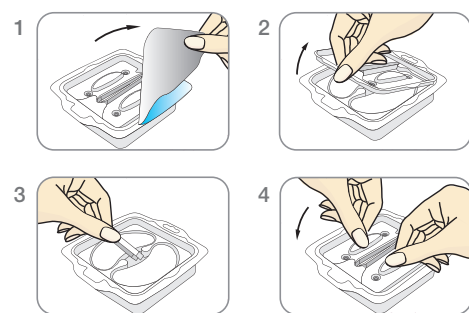




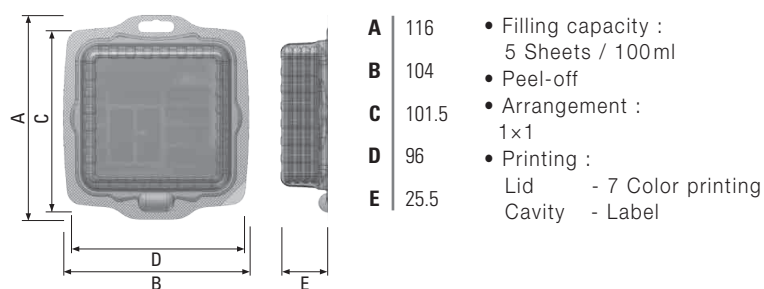
P029A-04 (Re-sealable Blister – Eye Gel Patches)



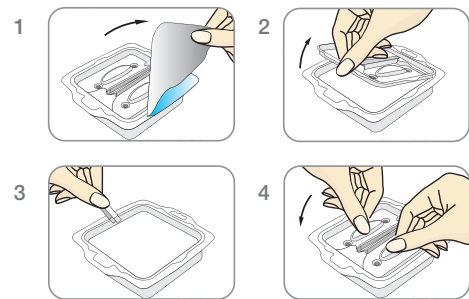
How to use



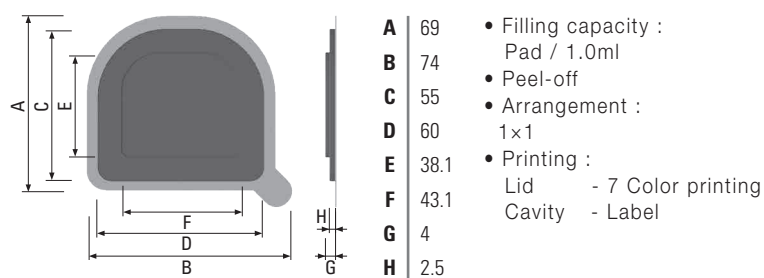
P029B-04 (Re-sealable Blister – Mask Sheets)



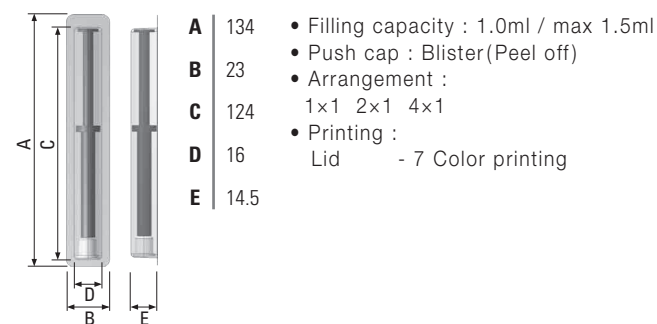
How to use



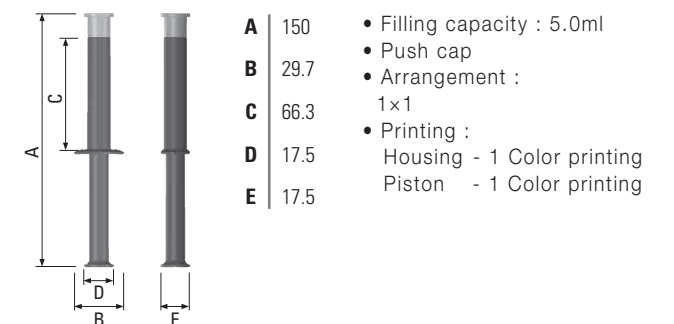
P001(MS)-09



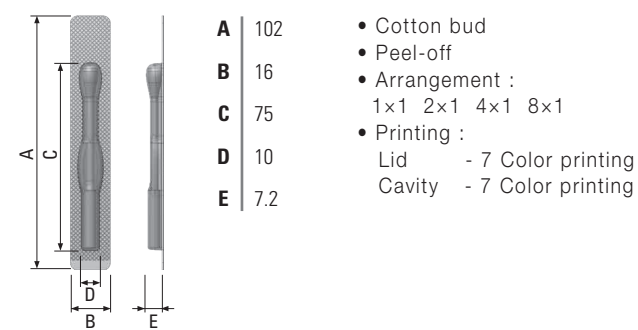
P012-08



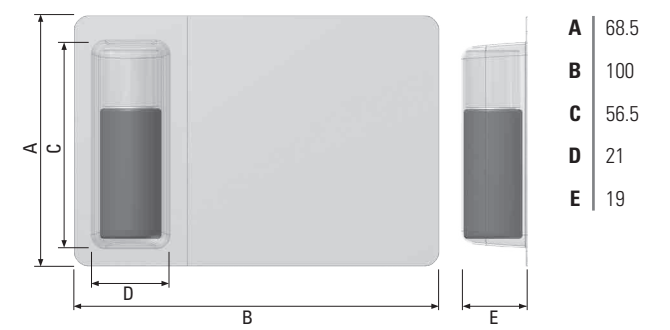
5ml Injection



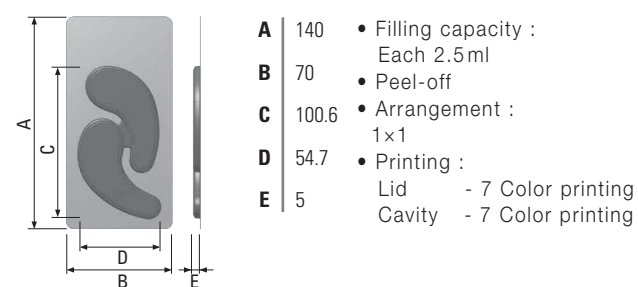
P026-16



P022-04

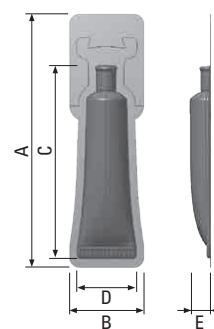


P015-03

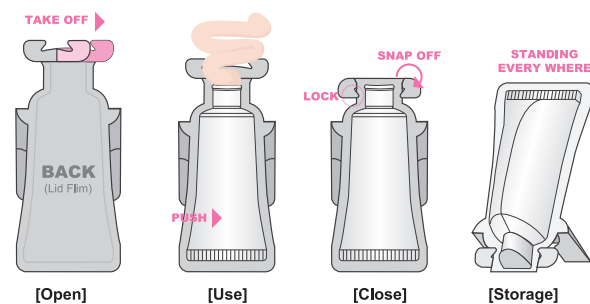




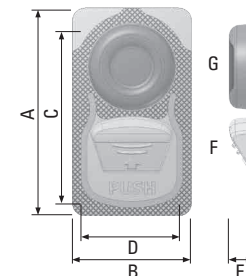
M025-08



- | | | |
|----------|-----|----------------------------|
| A | 108 | • Filling capacity : 5.0ml |
| B | 33 | • Multi use |
| C | 82 | • Arrangement : |
| | | 1x1 2x1 3x1 4x1 |
| D | 25 | • Printing : |
| E | 9 | Lid - 7 Color printing |
| | | Cavity - 7 Color printing |

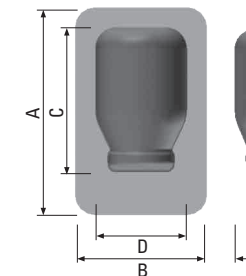


A016A-09(Instant Action Blister-Essence Powder)



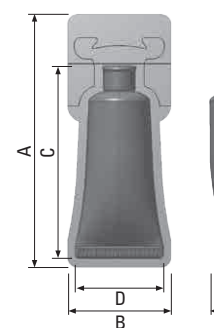
- | | | |
|----------|-----|------------------------|
| A | 67 | • Filling capacity : |
| B | 38 | F 1.0ml / G 2.9ml |
| C | 48 | • Action |
| D | 28 | • Arrangement : |
| E | 8.5 | 1x1 3x1 |
| | | • Printing : |
| | | Lid - 7 Color printing |

A106-12



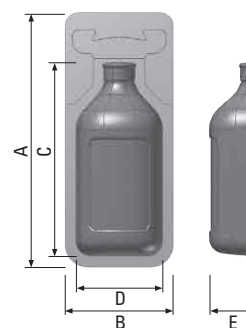
- | | | |
|----------|------|----------------------------|
| A | 51.1 | • Filling capacity : 3.0ml |
| B | 32.4 | • Action |
| C | 35.6 | • Arrangement : |
| D | 22.5 | 1x1 |
| E | 9.7 | • Printing : |
| | | Lid - 7 Color printing |
| | | Cavity - 7 Color printing |

M024-06



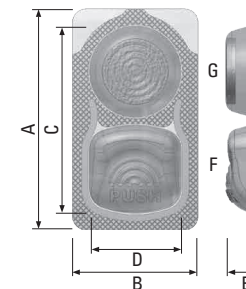
- | | | |
|----------|------|-----------------------------|
| A | 108 | • Filling capacity : 12.0ml |
| B | 44 | • Multi use |
| C | 82 | • Arrangement : |
| | | 1x1 2x1 3x1 |
| D | 37 | • Printing : |
| E | 13.2 | Lid - 7 Color printing |
| | | Cavity - 7 Color printing |

M023-06



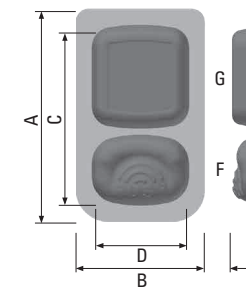
- | | | |
|----------|------|-----------------------------|
| A | 106 | • Filling capacity : 25.0ml |
| B | 44 | • Multi use |
| C | 78.5 | • Arrangement : |
| | | 1x1 2x1 3x1 |
| D | 35 | • Printing : |
| E | 19 | Lid - 7 Color printing |
| | | Cavity - 7 Color printing |

A016-09(Instant Action Blister-Coin Mask)



- | | | |
|----------|------|------------------------|
| A | 67 | • Filling capacity : |
| B | 38 | F 4.4ml / G 4.4ml |
| C | 57 | • Action |
| D | 28 | • Arrangement : |
| E | 12.8 | 1x1 3x1 |
| | | • Printing : |
| | | Lid - 7 Color printing |

A033-09(Instant Action Blister-Essence Powder)



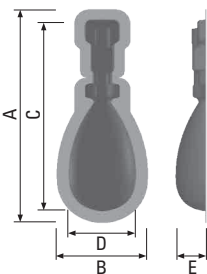
- | | | |
|----------|----|------------------------|
| A | 66 | • Filling capacity : |
| B | 40 | F 4.0ml / G 8.0ml |
| C | 56 | • Action |
| D | 30 | • Arrangement : |
| E | 14 | 1x1 3x1 |
| | | • Printing : |
| | | Lid - 7 Color printing |



Our innovative packages serve your great success

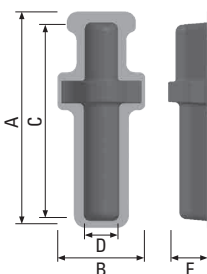
Bliss
pack
www.blisspack.com

I030-12



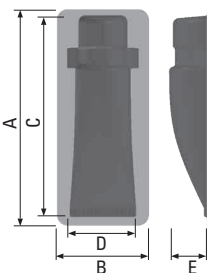
A	72	• Filling capacity : 3.0ml
B	30.8	• Injection
C	64.5	• Arrangement :
D	22.7	1x1
E	10.7	• Printing :
		Lid - 7 Color printing

I044-06



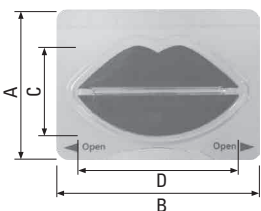
A	92	• Filling capacity : 3.5ml
B	38	• Injection
C	83.5	• Arrangement :
D	15	1x1
E	16.7	• Printing :
		Lid - 7 Color printing
		Cavity - 7 Color printing

I046-06



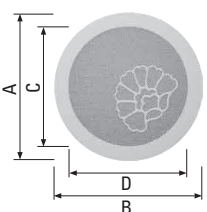
A	102	• Applying capacity : 15.0ml
B	43.5	• Injection
C	95.5	• Arrangement :
D	34	1x1
E	18.2	• Printing :
		Lid - 7 Color printing

BLS L002(Lip Card)



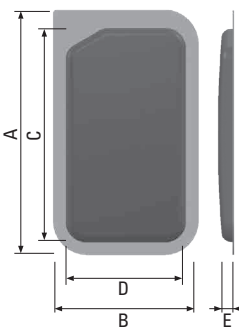
A	• Applying capacity : 0.05ml
B	• Formed PET cover
C	• Dimensions (mm) : 57x42
D	• Arrangement :
E	1x1
	• No. of Contents :
	up to 4 Colors
	• Printing :
	Out Surface - Off-set

BPW P001(Powder)



A	• Applying capacity : 0.1~0.12ml
B	• Peel-off (Label)
C	• Dimensions (mm) :
D	Customer's requirements
E	• Arrangement :
	1x1 2x1 2x2 2x4
	• No. of Contents :
	up to 4 Colors
	• Printing :
	Out / Inner Surface -Off-set,
	Silk printing, Hot stamping &
	Film laminate

P001(DY) -09(Aroma Permeable Blister-Air Freshener)



A	57.3	• Filling capacity : 2.5ml
B	34	• Peel-off
C	50	• Arrangement :
D	27	1x1
E	3.8	• Printing :
		Lid - 7 Color printing